



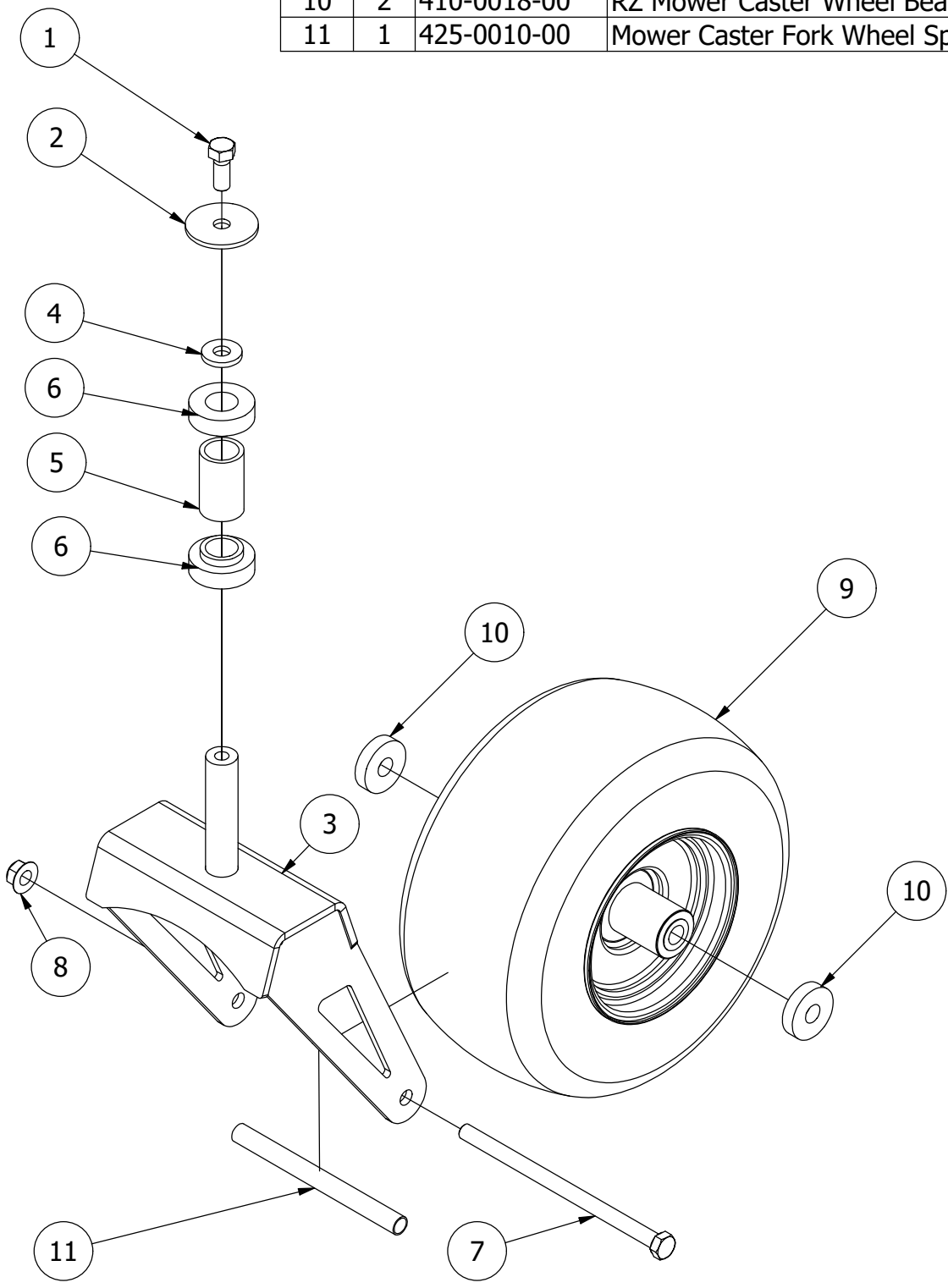
RZ HD Parts Manual

2021

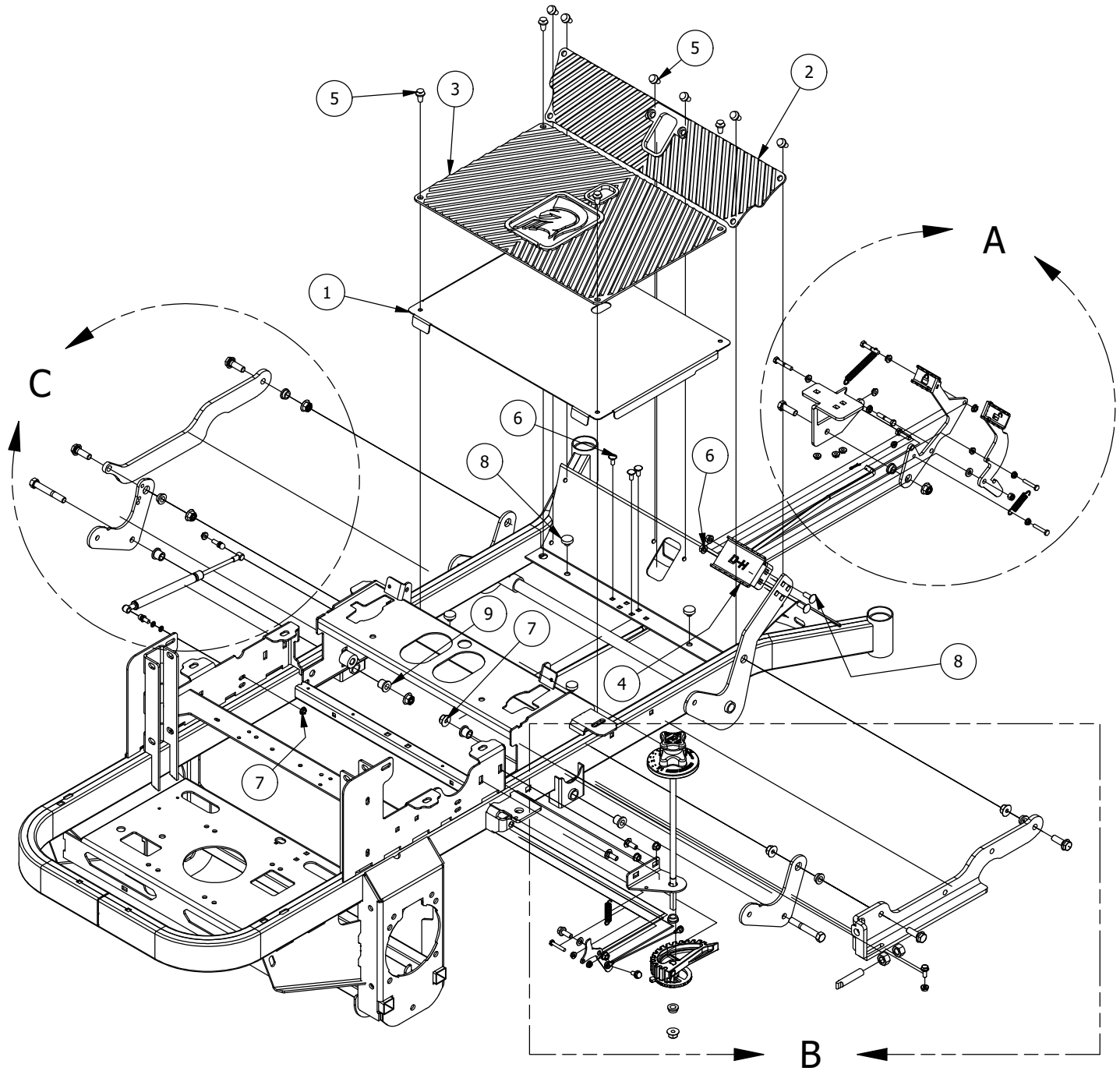
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PARTS LIST			
ITEM	QTY	PART NUMBER	DESCRIPTION
1	1	418-0002-00	1/2-20 X 1-1/4 HEX FLANGE BOLT GR 8 ZC YELLOW
2	1	426-0006-03	Mower Caster Shaft Washer
3	1	490-0046-03	RZ Caster Fork Assembly
4	1	419-0003-00	1/2 FENDER WASHER 1-1/4" OD ZINC
5	1	425-0011-00	Caster Fork Shaft Bearing Spacer
6	2	410-0006-00	1" INSERT BEARING
7	1	418-0003-00	1/2-13 X 8-1/2 HEX C/S GR 5 ZINC YELLOW
8	1	413-0002-00	1/2-13 NYLON INSERT FLANGE NUT ZINC YELLOW
9	1	422-0027-00	RZ/RT Pro Front Tire Assembly-Smooth Tread
10	2	410-0018-00	RZ Mower Caster Wheel Bearing
11	1	425-0010-00	Mower Caster Fork Wheel Spacer

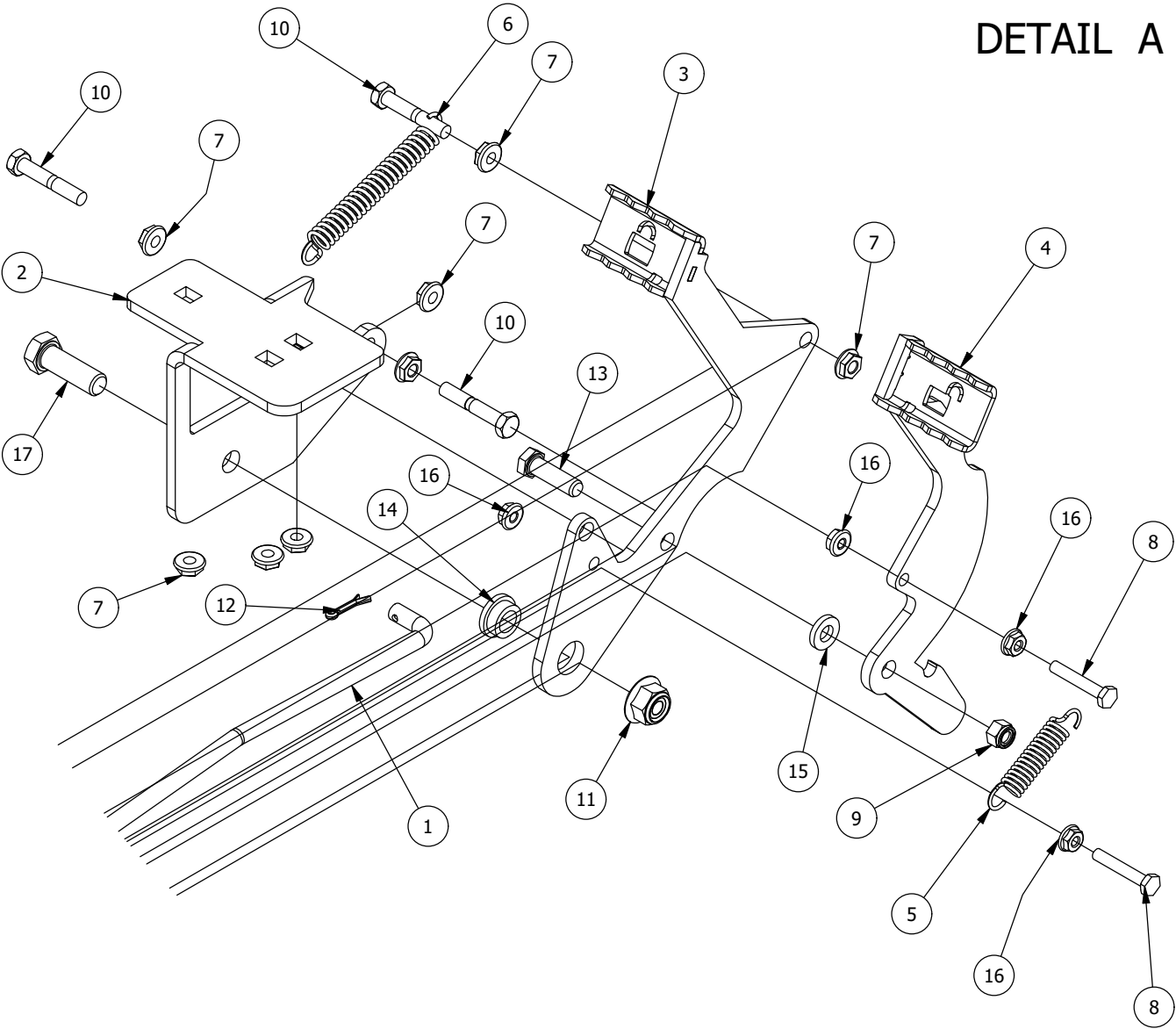


Brake, Floorboard, and Height Indicator Assembly



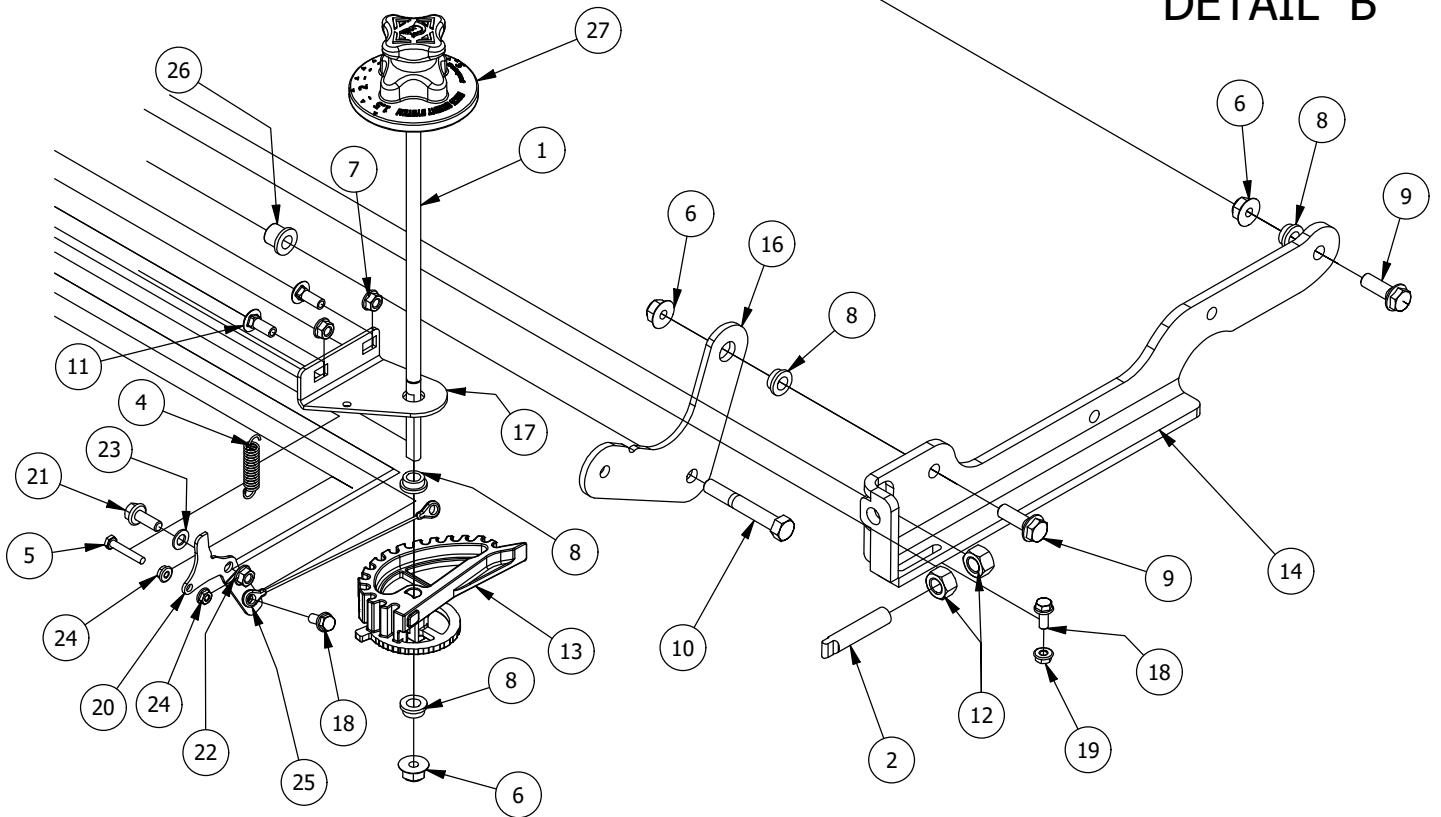
Brake, Floorboard, and Height Indicator Assembly			
ITEM	QTY	PART NUMBER	DESCRIPTION
1	1	439-0114-03	Mower Floorboard
2	1	481-0005-00	2017 Mower Rubber Foot Rest Mat
3	1	481-0006-00	2017 Mower Logo Floor Mat
4	1	439-0059-03	Mower Deck Height Foot Pedal
5	10	414-0002-00	8MM PUSH TYPE RETAINER NYLON BLACK
6	3	418-0008-00	5/16-18 X 3/4 CARRIAGE BOLT ZINC
7	8	413-0002-00	1/2-13 NYLON INSERT FLANGE LOCKNUT ZC YELLOW
8	4	429-0002-00	Push-In Rubber Bumper, Mower Floor
9	4	410-0068-00	.502 ID X .753 OD X .75 OAL X1 FL OD X .125 FL BUSHING

DETAIL A



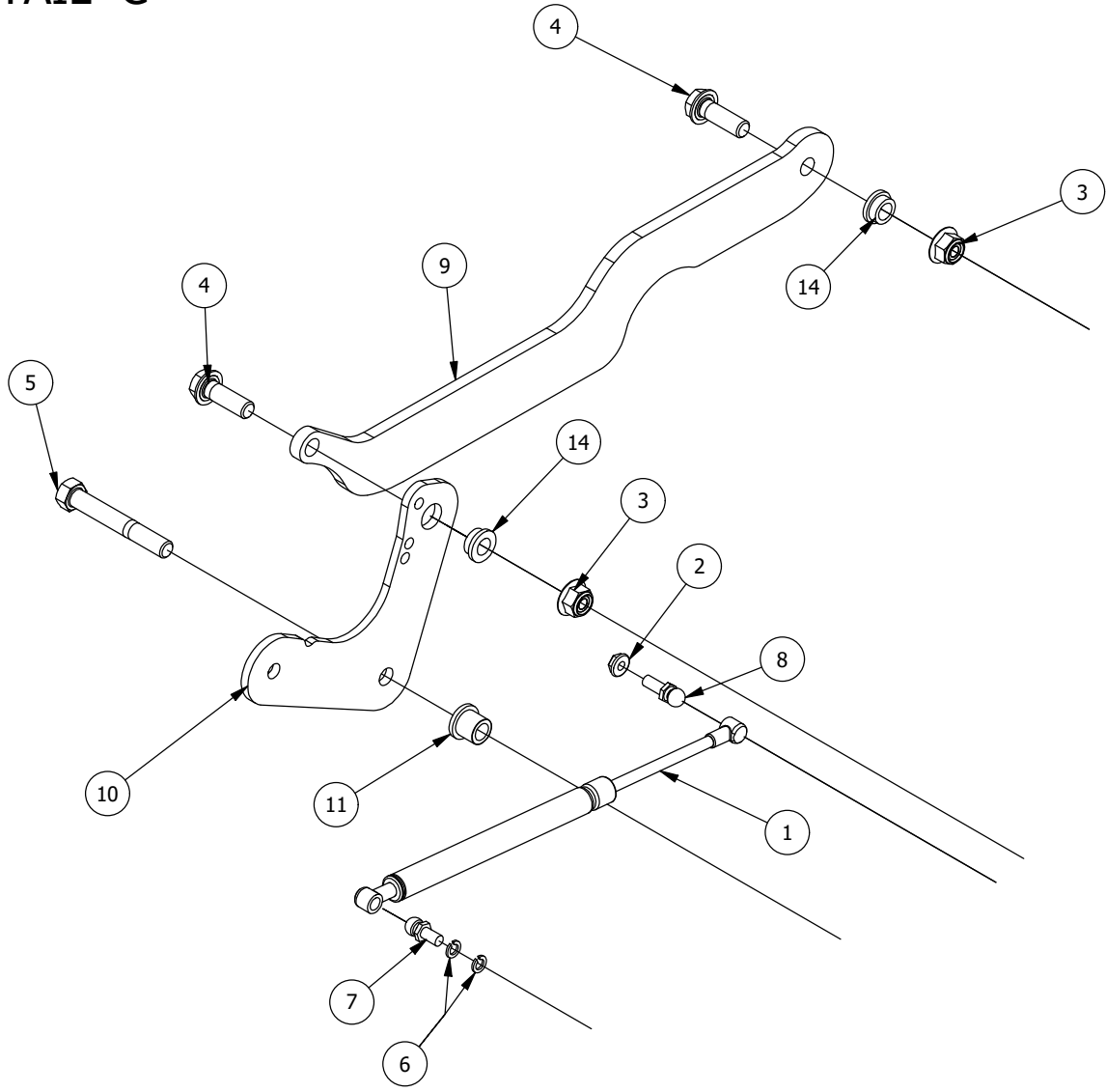
Detail A Parts List			
ITEM	QTY	PART NUMBER	DESCRIPTION
1	1	435-0004-00	Mower Brake Linkage
2	1	439-0009-03	Mower Frame Brake Mounting Bracket
3	1	490-0016-03	Mower Brake Lock Lever Assembly
4	1	490-0017-03	Mower Brake Unlock Lever Assembly
5	2	434-0003-00	Brake Pedal Release Spring
6	1	434-0015-00	Brake Pedal Release Spring
7	11	413-0006-00	5/16-18 HEX FLANGE NUT W/SERR ZINC
8	3	418-0029-00	1/4-20 X 1-1/4 HEX C/S GR 2 ZINC
9	1	413-0013-00	3/8-16 NYLON INSERT FLANGE LOCKNUT ZINC
10	3	418-0027-00	5/16-18 X 1-3/4 HEX C/S GR 2 ZINC
11	8	413-0002-00	1/2-13 NYLON INSERT FLANGE LOCKNUT ZC YELLOW
12	1	420-0001-00	1/8 X 3/4 COTTER PIN ZINC
13	1	418-0030-00	3/8-16 X 1-1/4 HEX C/S GR 2 ZINC
14	7	410-0009-00	1/2" ID X 3/4" OD X 3/8" LENGTH FLANGE BUSHING
15	1	413-0052-00	3/8 ID X 3/4 OD X .125 THK BRONZE WASHER
16	6	413-0012-00	1/4-20 HEX FLANGE NUT W/SERRATIONS ZC YELLOW
17	1	418-0020-00	1/2-13 X 1-1/2 HEX C/S GR 5 ZINC

DETAIL B



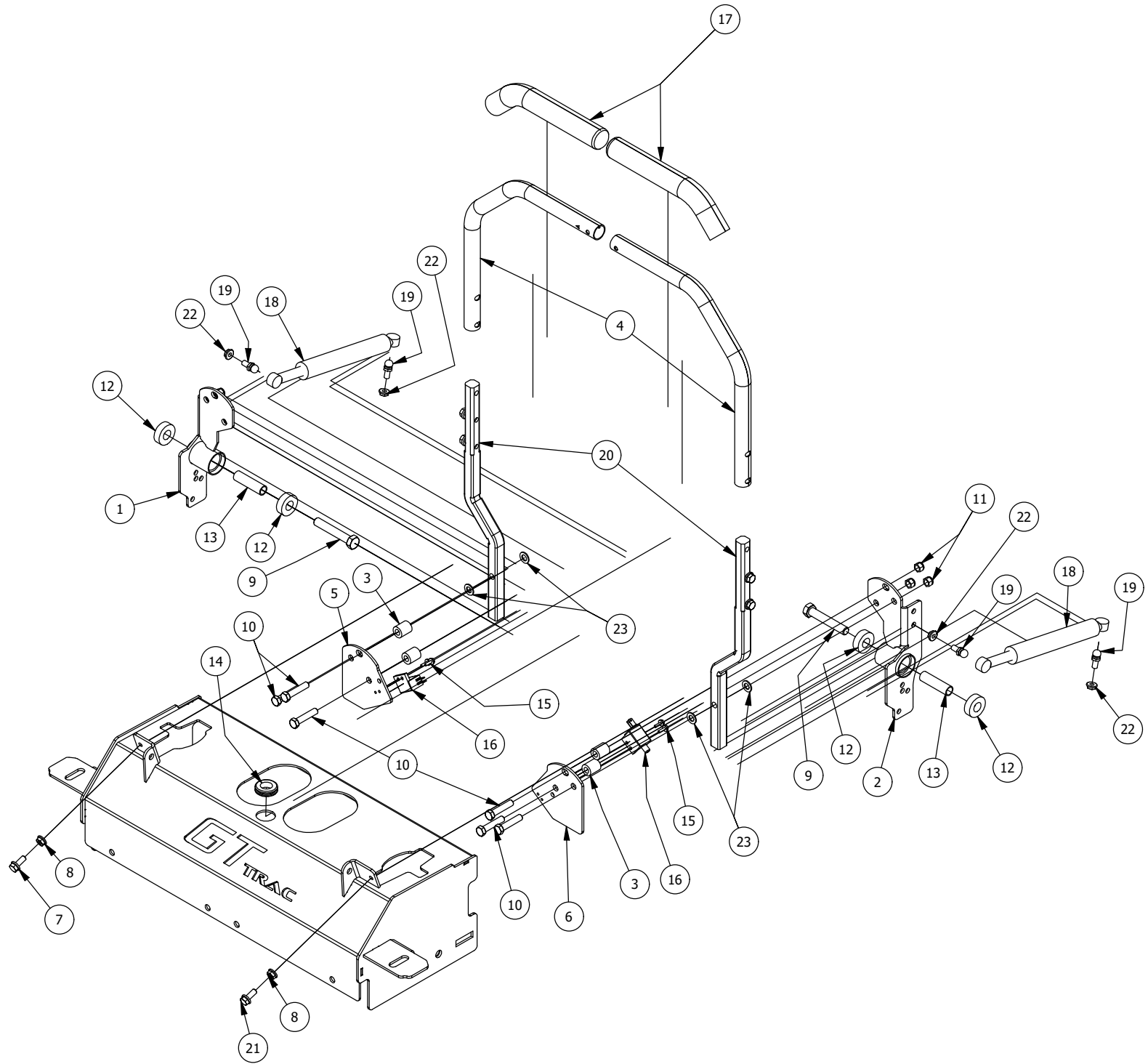
Detail B Parts List			
ITEM	QTY	PART NUMBER	DESCRIPTION
1	1	437-0003-00	Mower Deck Height Selector Shaft
2	1	444-0001-00	Mower HEIGHT SELECTOR CAM PIN
3	1	434-0008-00	RZ Deck Assist Gas Spring
4	2	434-0003-00	Brake Pedal Release Spring
5	3	418-0029-00	1/4-20 X 1-1/4 HEX C/S GR 2 ZINC
6	8	413-0002-00	1/2-13 NYLON INSERT FLANGE LOCKNUT ZC YELLOW
7	4	413-0020-00	3/8-16 HEX FLANGE NUT W/SERR ZINC YELLOW
8	7	410-0009-00	1/2" ID X 3/4" OD X 3/8" LENGTH FLANGE BUSHING
9	4	418-0047-00	1/2-13 X 1-1/2 HEX FLANGE BOLT GR 8 ZINC YELLOW
10	2	418-0042-00	1/2-13 X 3-1/2 HEX C/S GR 5 ZINC YELLOW
11	2	418-0053-00	3/8-16 X 1 CARRIAGE BOLT ZINC YELLOW
12	2	413-0048-00	5/8-11 HEX NUT ZINC YELLOW
13	1	490-0045-00	Mower Deck Height Cam Casting
14	1	439-0698-03	2021 Deck Height Arm Right Link
15	1	431-0008-03	2020 RZ Left Rear Deck Height Control Arm
16	1	431-0009-03	2020 RZ Right Rear Deck Height Control Arm
17	1	439-0712-03	2021 Mower Deck Height Indicator Rod Bracket
18	2	418-0048-00	5/16-18 X 3/4 HEX FLANGE BOLT GR 8 ZC YELLOW
19	1	413-0022-00	5/16-18 HEX FLANGE NUT W/SERR ZINC YELLOW
20	1	439-0711-03	2021 Deck Height Control Shaft Spring Bracket
21	1	418-0040-00	3/8-16 X 1 HEX FLANGE BOLT GR 8 ZC YELLOW
22	1	413-0029-00	3/8-16 NYLON INSERT FLANGE L/NUT ZC YELLOW
23	1	410-0011-00	3/8 X 3/4 Bronze Washer
24	6	413-0012-00	1/4-20 HEX FLANGE NUT W/SERRATIONS ZC YELLOW
25	1	414-0037-00	Height Indicator Cable
26	4	410-0068-00	.502 ID X .753 OD X .75 OAL X1 FL OD X .125 FL BUSHING
27	1	445-0007-00	2021 RZHD,RT,and SRT Deck Height Selector Knob

DETAIL C



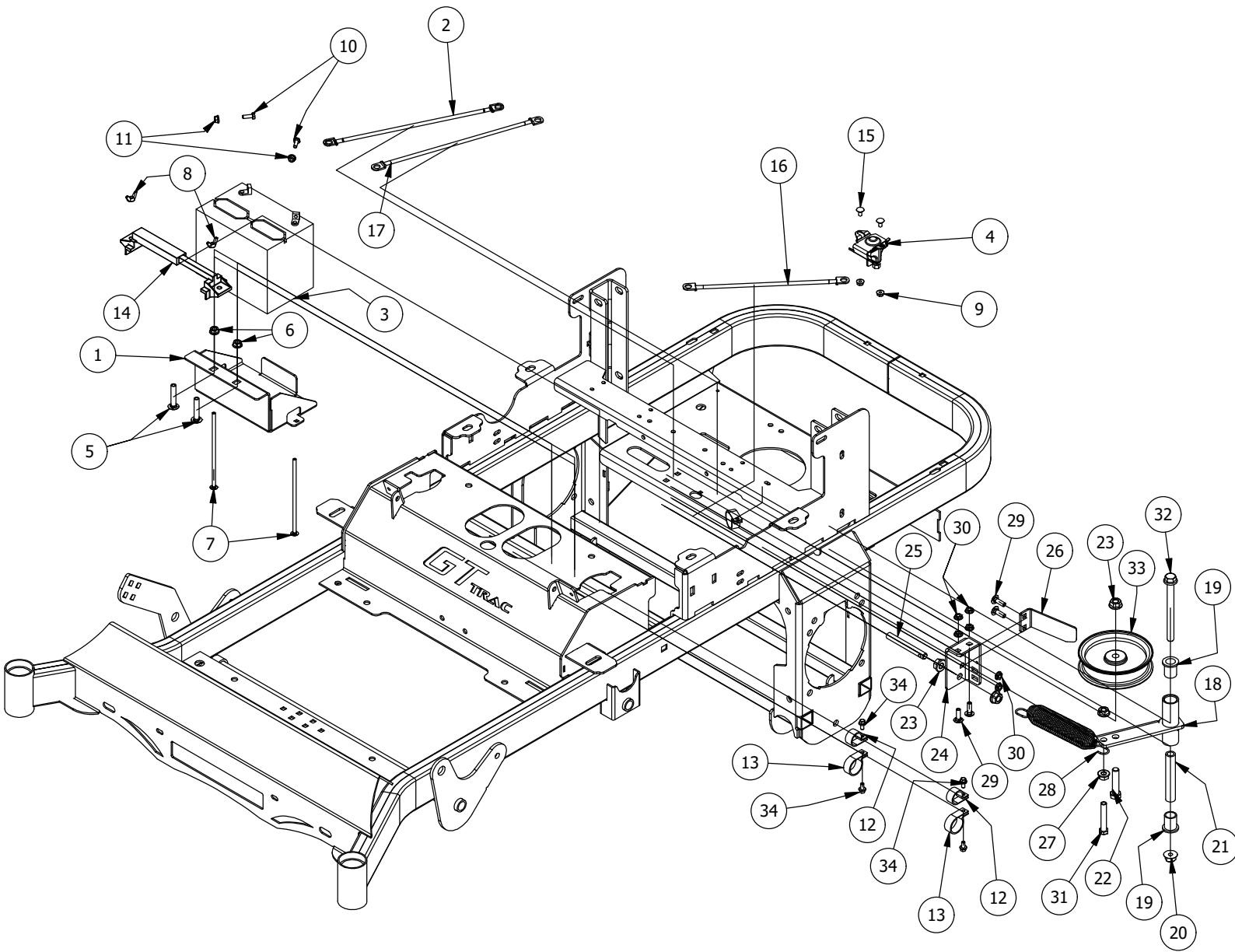
Detail C Parts List			
ITEM	QTY	PART NUMBER	DESCRIPTION
1	1	434-0008-00	RZ Deck Assist Gas Spring
2	11	413-0006-00	5/16-18 HEX FLANGE NUT W/SERR ZINC
3	8	413-0002-00	1/2-13 NYLON INSERT FLANGE LOCKNUT ZC YELLOW
4	4	418-0047-00	1/2-13 X 1-1/2 HEX FLANGE BOLT GR 8 ZINC YELLOW
5	2	418-0042-00	1/2-13 X 3-1/2 HEX C/S GR 5 ZINC YELLOW
6	2	419-0009-00	5/16 SPLIT LOCKWASHER ZINC
7	1	487-0005-00	Control Arm Damper Ball Stud
8	1	487-0008-00	Control Arm Damper Ball Stud 3/4" Thread
9	1	435-0009-03	Mower Deck Height Left Link Arm
10	1	431-0008-03	2020 RZ Left Rear Deck Height Control Arm
11	4	410-0068-00	.502 ID X .753 OD X .75 OAL X1 FL OD X .125 FL BUSHING

Drive Arm Assembly



Drive Arm Assembly			
ITEM	QTY	PART NUMBER	DESCRIPTION
1	1	490-0013-03	Mower Right Drive Arm Bracket Assembly
2	1	490-0012-03	Mower Left Drive Arm Bracket Assembly
3	4	425-0003-00	Mower Drive Arm Spacer
4	2	403-0020-003	Mower Drive Handle Tube
5	1	426-0003-03	Mower Right Control Arm Limit Switch Plate
6	1	426-0002-03	Mower Left Control Arm Limit Switch Plate
7	1	418-0049-00	5/16-18 X 3/4 IND HWH TRI LOB ZINC
8	2	413-0022-00	5/16-18 HEX FLANGE NUT W/SERR ZINC YELLOW
9	2	418-0050-00	1/2-13 X 3 HEX C/S GR 5 ZINC
10	6	418-0051-00	3/8-16 X 1-3/4 HEX C/S GR 2 ZINC
11	6	413-0013-00	3/8-16 NYLON INSERT FLANGE LOCKNUT ZINC
12	4	410-0005-00	5/8" ID X 1-3/8" OD X 7/16" THK BEARING
13	2	425-0004-00	Mower Drive Arm Hub & Deck Lift Arm Spacer
14	1	419-0008-00	3/4" ID X FOR 1-3/16" HOLE FOR 11 GA RUBBER GROMMIT
15	4	418-0032-00	8-32 X 1/2 IND. HWH SLOT TYPE F TCS ZINC
16	2	486-0030-00	Safety Switch
17	2	484-0001-00	Handle Grip
18	2	487-0001-00	Control Arm Damper
19	4	487-0005-00	Control Arm Damper Ball Stud
20	2	431-0001-00	Height Adjustable Drive Arm
21	5	418-0048-00	5/16-18 X 3/4 HEX FLANGE BOLT GR 8 ZC YELLOW
22	4	413-0006-00	5/16-18 HEX FLANGE NUT W/SERR ZINC
23	4	410-0011-00	.375 ID X .750 OD X .062 THK THRUST BEARING OIL-IMPREG BRNZ

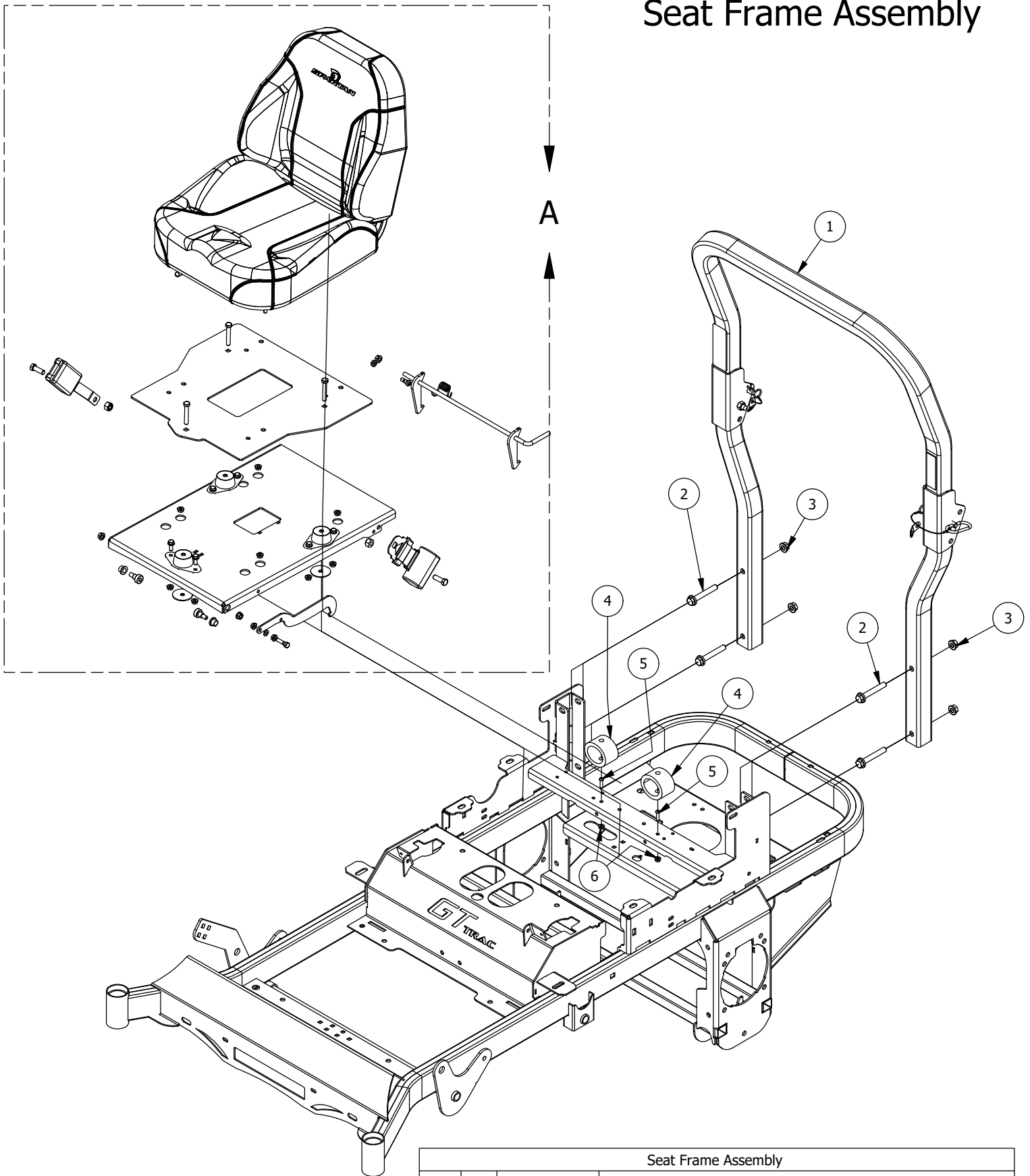
Battery and Pump Idler Assembly



Battery and Pump Idler Assembly

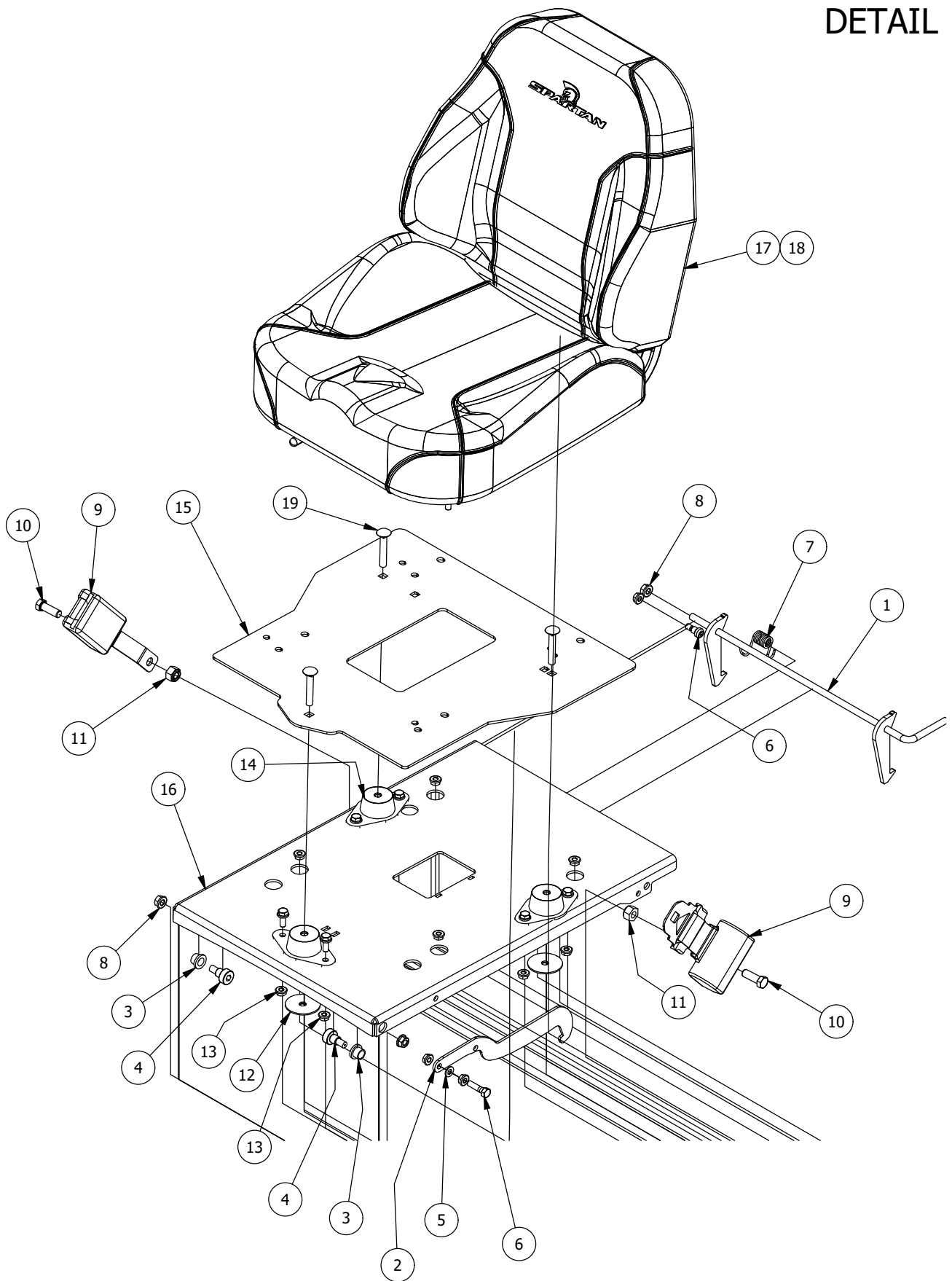
ITEM	QTY	PART NUMBER	DESCRIPTION
1	1	439-0008-03	Mower Battery Box
2	1	486-0017-00	Mower Negative Battery Cable 28" long
3	1	468-1004-00	12-V Mower Starter Battery
4	1	486-0006-00	Heavy Duty Start Solenoid
5	2	418-0033-00	3/8-16 X 2 CARRIAGE BOLT ZINC
6	2	413-0020-00	3/8-16 HEX FLANGE NUT W/SERR ZINC YELLOW
7	2	418-0034-00	1/4-20 X 7 CARRIAGE BOLT ZINC
8	2	413-0025-00	1/4-20 WING NUT ZINC
9	2	413-0023-00	1/4-20 HEX FLANGE NUT W/SERR ZINC
10	2	418-0035-00	1/4-20 X 3/4 HEX C/S GR 2 ZINC
11	2	413-0026-00	1/4-20 NYLON INSERT FLANGE L/NUT ZINC
12	2	472-0002-00	1/2" CUSHIONED LOOP CLAMP
13	3	472-0001-00	1-1/4" CHUSHIONED LOOP CLAMP BLACK
14	1	443-0001-00	Battery Hold Down
15	2	418-0031-00	1/4-20 X 1/2 CARRIAGE BOLT ZC YELLOW
16	1	486-0018-00	Mower Start Wire, 12
17	1	486-0016-00	Mower Positive Battery Cable 25" long
18	1	490-0018-03	Mower Pump Idler Assembly
19	2	410-0007-00	3/4" ID X 15/16" OD X 1-1/8" LENGTH FLANGE BUSHING
20	1	413-0002-00	1/2-13 NYLON INSERT FLANGE LOCKNUT ZC YELLOW
21	1	425-0006-00	Mower Inner Idler Spacer
22	1	418-0012-00	1/2-13 X 2-1/4 HEX C/S GR 5 ZINC
23	3	413-0010-00	1/2-13 HEX FLANGE NUT W/SERR ZINC
24	1	439-0244-03	Deck Idler Puller Tensioning Bracket
25	1	430-0001-00	Mower Pump Spring Tensioner
26	1	439-0132-03	RT/SRT Clutch Anti-rotation Brkt
27	2	413-0001-00	7/16-14 HEX FLANGE NUT W/SERR ZINC
28	1	434-0007-00	2019 Mower Deck Spring
29	4	418-0010-00	5/16-18 X 1 CARRIAGE BOLT ZC/YEL
30	6	413-0006-00	5/16-18 HEX FLANGE NUT W/SERR ZINC
31	1	418-0013-00	7/16-14 X 2-1/2 HEX C/S GR 5 ZINC
32	1	418-0009-00	1/2-13 X 5-1/2 HEX FLANGE BOLT GR 8 ZY
33	1	433-0013-00	5-3/4" Idler Pulley, 7/16" Spacer Assembly
34	4	418-0059-00	1/4-20 X 1/2 IND. HWH SLOT F TCS ZINC

Seat Frame Assembly



Seat Frame Assembly			
ITEM	QTY	PART NUMBER	DESCRIPTION
1	1	497-0002-00	Fold down ROPS
2	4	418-0019-00	1/2-13 X 3-1/2 HEX FLANGE BOLT (GR.8) ZC/YEL
3	4	413-0014-00	1/2-13 HEX STOVER LOCKNUT GR C ZINC
4	2	487-0004-00	Seat Suspension Elastomer GBR-7
5	2	418-0039-00	1/4-20 X 1 BUTTON SOCKET C/S 18-8 SS W/ BLACK MAGNI 577
6	2	413-0026-00	1/4-20 NYLON INSERT FLANGE L/NUT ZINC

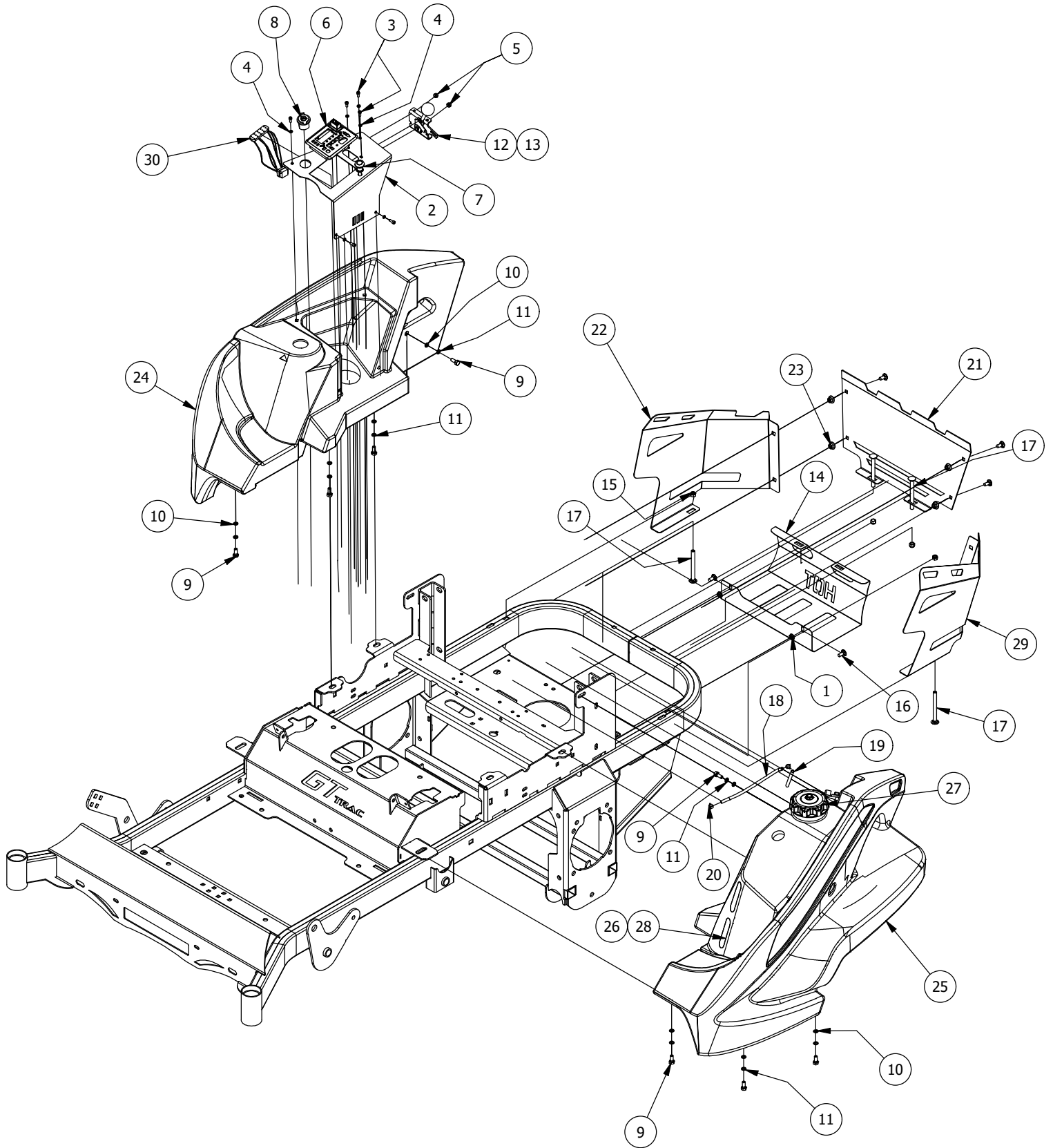
DETAIL A



Parts List

ITEM	QTY	PART NUMBER	DESCRIPTION
1	1	490-0011-60	Mower Seat Latch Release Assembly
2	1	439-0065-03	Mower Seat Latch Hook
3	2	410-0010-00	1/2" ID X 5/8" OD X 1/2" LENGTH FLANGE BUSHING
4	2	418-0038-00	1/2 X 1/2 SOCKET SHOULDER BOLT ZC YELLOW
5	1	413-0016-00	.312 ID X .625 OD X .062 THK THRUST BEARING OIL-IMPREG BRNZ
6	1	418-0036-00	5/16-18 X 1-1/4 HEX TAP BOLT ZINC GR8
7	1	434-0004-00	Seat Latch Spring
8	6	413-0029-00	3/8-16 NYLON INSERT FLANGE L/NUT ZC YELLOW
9	1	471-0003-00	Mower Seat Belt
10	2	618-2097-00	7/16-20 x 1-1/4 GR8 Hex Cap Screw
11	2	413-0054-00	7/16-20 Nylon Insert Locknut
12	3	419-0022-00	3/8 X 2" OD FENDER WASHER ZC YELLOW
13	6	413-0022-00	5/16-18 HEX FLANGE NUT W/SERR ZINC YELLOW
14	2	487-0007-00	Floating Seat Damper-Stiffer
15	1	426-0233-03	2018/2019 Floating Seat Plate (For Parts)
16	1	426-0232-03	2019 RT/SRT Floating Seat Base Plate
17	1	471-0015-00	2019 Full Suspension seat
18	1	471-0026-00	2020 RZ-HD Seat
19	3	618-2023-00	3/8"-16 x 2-1/4" Carriage Bolt

Gas Tank Assembly

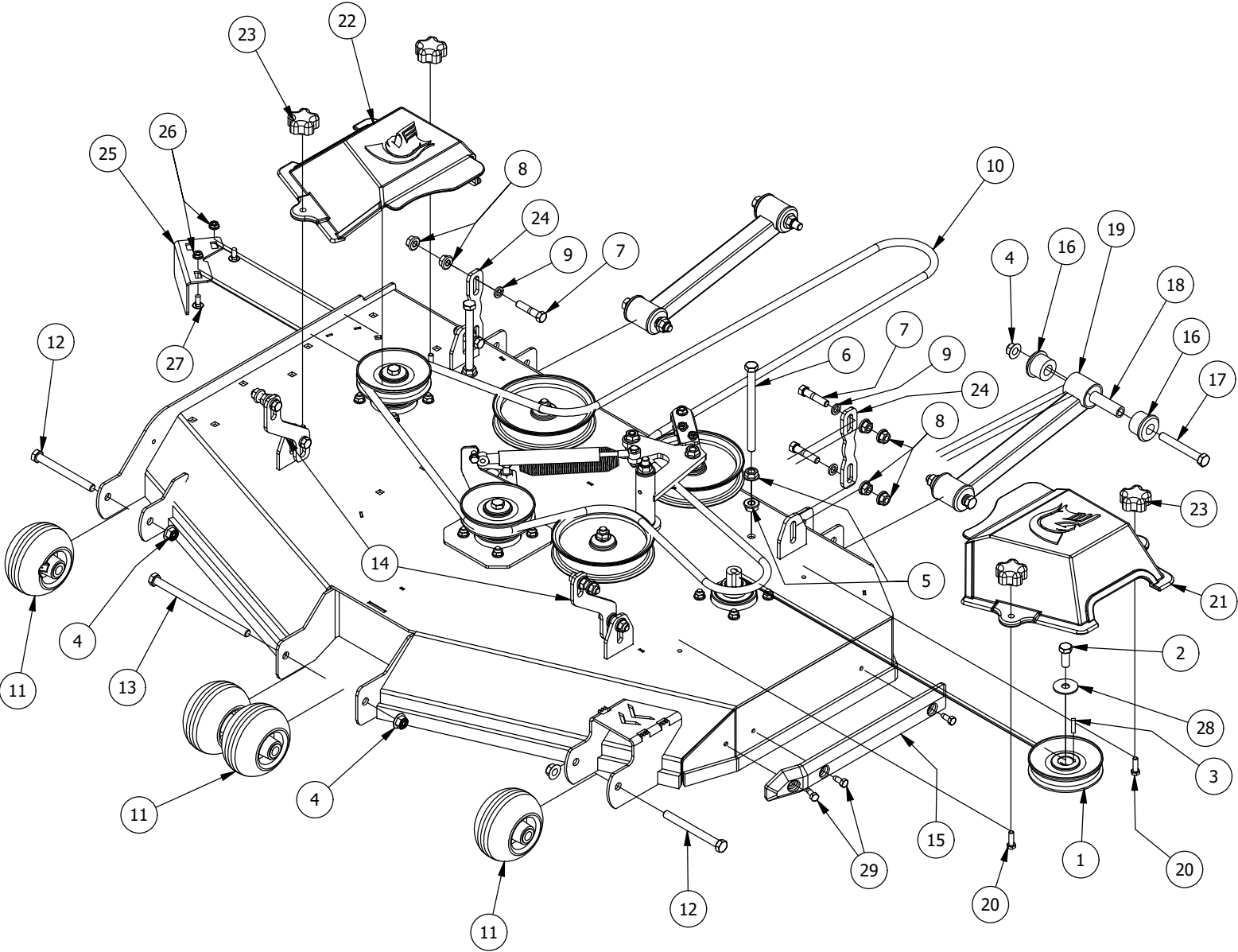


Gas Tank Assembly

ITEM	QTY	PART NUMBER	DESCRIPTION
1	2	413-0006-00	5/16-18 HEX FLANGE NUT W/SERR ZINC
2	1	439-0022-03	Mower Control Panel Bracket
3	6	418-0055-00	10-24 X 1/2 SOCKET C/S 18-8 SS
4	6	419-0011-00	#10 SPLIT LOCKWASHER 18-8 SS
5	2	413-0008-00	10-24 NYLON INSERT LOCKNUT 18-8 SS
6	1	486-0004-00	Mower Control Console, Carbureted Engine
7	1	464-0002-00	Choke Cable
8	1	677-2075-00	12 Volt Auxiliary Plug
9	8	418-0054-00	5/16-18 X 3/4 HEX C/S ZINC
10	8	419-0007-00	5/16 Flat Washer
11	8	419-0009-00	5/16 SPLIT LOCKWASHER ZINC
12	1	464-0001-00	Mower Throttle Cable Assembly w / Handle
13	1	17-0500-01	Replacement Throttle Cable Knob
14	1	439-0115-03	RZ Mower Muffler Guard
15	4	413-0013-00	3/8-16 NYLON INSERT FLANGE LOCKNUT ZINC
16	6	418-0008-00	5/16-18 X 3/4 CARRIAGE BOLT ZINC
17	4	418-0018-00	3/8-16 X 4 CARRIAGE BOLT ZINC/YEL
18	1	751-1014-00	1/4 Fuel Line - Low Perm
19	1	451-0002-00	Mower Fuel Tank Black 3/16" Vent Tube
20	2	472-0004-00	1/2" (#8) Hose Clamp
21	1	439-0687-03	2021 RZ Engine Cowling Center
22	1	439-0689-03	2021 RZ Engine Cowling Right
23	4	413-0066-00	5/16-24 Hex Flange Nut Serr Yello Zinc
24	1	467-0018-00	Spartan RZ Right Fender
25	1	467-0019-00	Spartan RZ Left Fender
26	1	467-0017-00	Spartan RZ Gas Tank Assembly
27	1	467-0008-00	Tank Fill Neck Non-Venting Cap
28	1	467-0011-00	RZ Fuel Pickup Tube with Filter Screen
29	1	439-0688-03	2021 RZ Engine Cowling Left
30	1	486-0011-00	Briggs 25hp/27hp/Kawi FS730 Harness

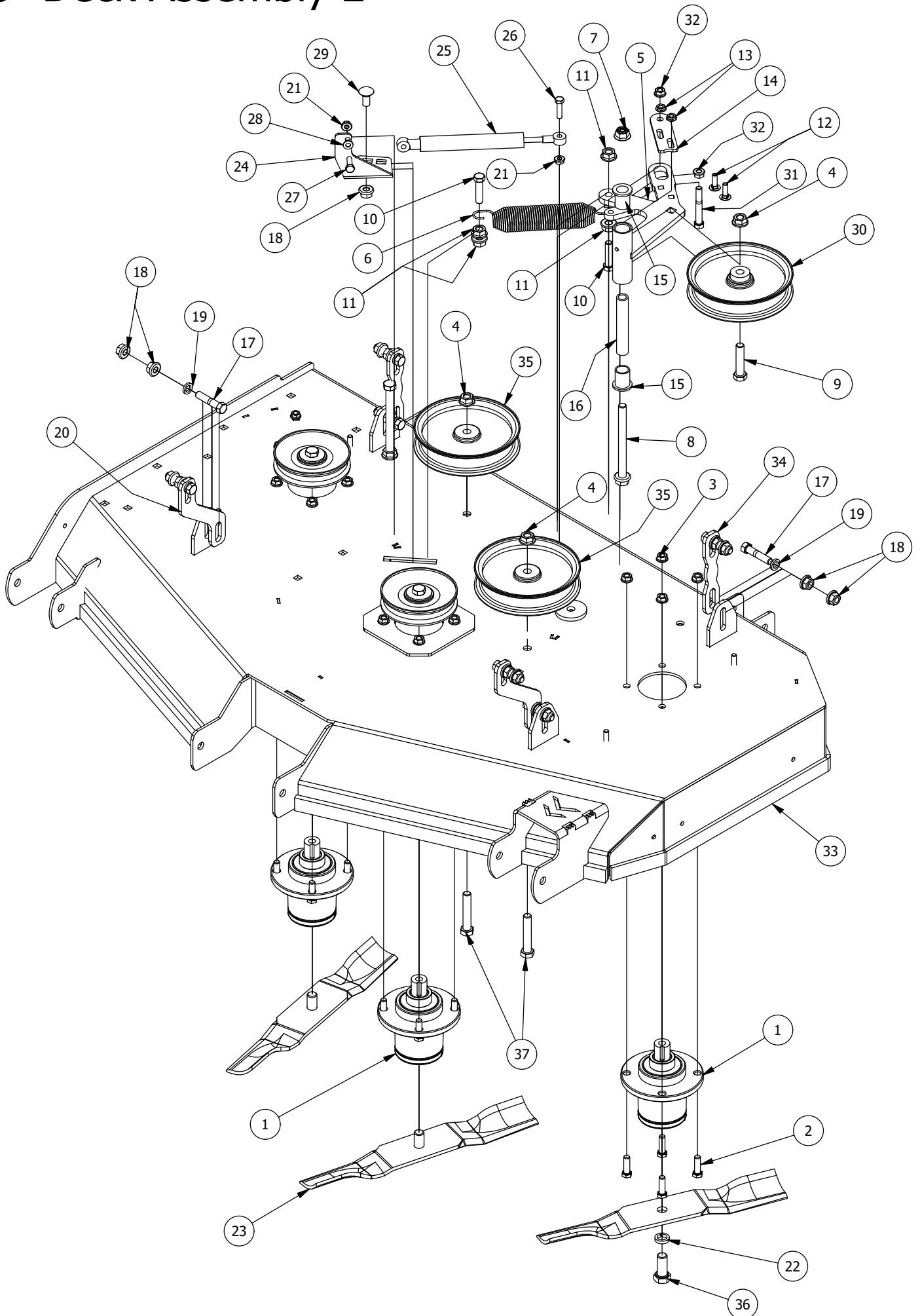
Gas Tank Assembly			
ITEM	QTY	PART NUMBER	DESCRIPTION
1	6	413-0006-00	5/16-18 HEX FLANGE NUT W/SERR ZINC
2	1	467-0008-00	Tank Fill Neck Non-Venting Cap
3	1	467-0012-00	Spartan 25.14" Fuel Pickup Tube W/ Filter Screen
4	1	467-0001-00	Mower Gasoline Fuel Tank Assembly
5	1	467-0002-00	Mower Console
6	1	439-0022-03	Mower Control Panel Bracket
7	6	418-0055-00	10-24 X 1/2 SOCKET C/S 18-8 SS
8	6	419-0011-00	#10 SPLIT LOCKWASHER 18-8 SS
9	2	413-0008-00	10-24 NYLON INSERT LOCKNUT 18-8 SS
10	1	486-0004-00	Mower Control Console, Carbureted Engine
11	1	464-0002-00	Choke Cable
12	1	677-2075-00	12 Volt Auxiliary Plug
13	8	418-0054-00	5/16-18 X 3/4 HEX C/S ZINC
14	8	419-0007-00	5/16 Flat Washer
15	8	419-0009-00	5/16 SPLIT LOCKWASHER ZINC
16	1	464-0001-00	Mower Throttle Cable Assembly w / Handle
17	1	439-0115-03	RZ Mower Muffler Guard
18	6	413-0013-00	3/8-16 NYLON INSERT FLANGE L/NUT ZC
19	6	418-0008-00	5/16-18 X 3/4 CARRIAGE BOLT ZINC
20	4	418-0018-00	3/8-16 X 4 CARRIAGE BOLT ZINC/YEL
21	1	751-1014-00	1/4 Fuel Line - Low Perm
22	1	451-0002-00	Mower Fuel Tank Black 3/16" Vent Tube
23	2	472-0004-00	1/2" (#8) Hose Clamp
24	1	439-0687-03	2021 RZ Engine Cowling Center
25	1	439-0696-03	2021 RZ Engine Cowling Right Side RT Tank Upgrade
26	1	439-0697-03	2021 RZ Engine Cowling Left Side RT Tank Upgrade
27	1	439-0448-03	RT/SRT Gas Tank Support
28	1	481-0004-00	Rubber Tank Storage Compartment Insert
29	1	486-0011-00	Briggs 25hp/27hp/Kawi FS730 Harness
30	2	418-0045-00	3/8-16 X 1 Carriage Bolt Zinc Yellow
31	1	429-0002-00	Push-In Rubber Bumper, Mower Floor
32	1	467-0035-00	RT/SRT Rochester Fuel Gauge(8688-00003)
33	1	467-0013-00	Fuel Level Gauge Grommet

48" Deck Assembly 1



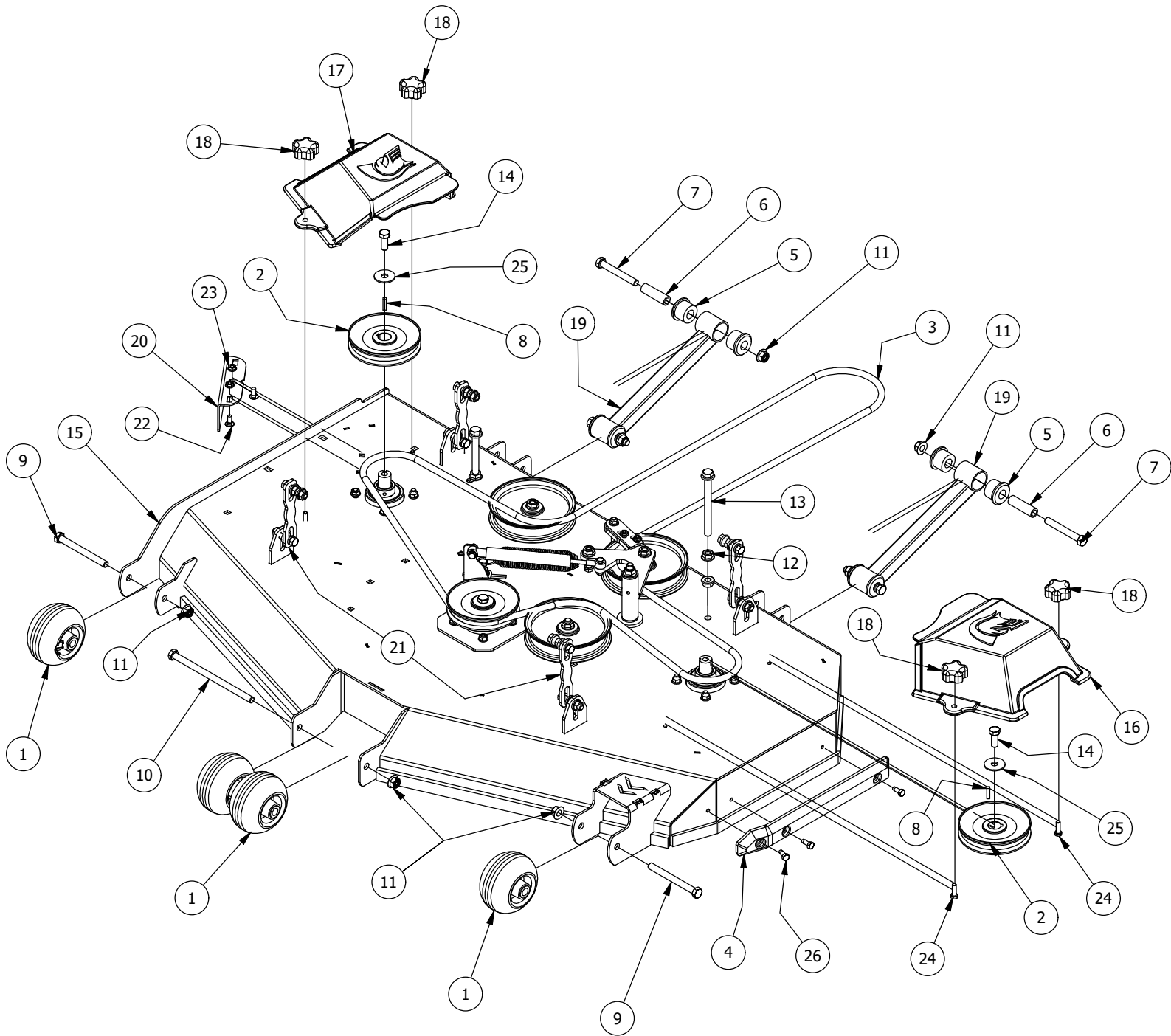
48" Deck Assembly 1			
ITEM	QTY	PART NUMBER	DESCRIPTION
1	3	433-0017-00	48" Deck Pulley
2	3	418-0006-00	1/2-20 X 1-1/4 HEX C/S GR 5 ZINC
3	3	442-0001-00	1/4 X 1 SQUARE KEY STOCK
4	8	413-0002-00	1/2-13 NYLON INSERT FLANGE NUT ZINC YELLOW
5	8	413-0005-00	1/2-13 HEX FLANGE NUT W/SERR ZINC YELLOW
6	2	418-0044-00	1/2-13 X 6-1/2 HEX C/S GR 8 ZINC YELLOW
7	8	418-0046-00	7/16-14 X 2 HEX C/S GR 5 ZINC YELLOW
8	17	413-0011-00	7/16-14 HEX FLANGE NUT W/SERR ZINC YELLOW
9	8	419-0010-00	.443 ID X .750 OD X .125 THK NYLON BLACK
10	1	461-0009-00	48" Mower Deck Belt; HB x 144" Effective Length
11	4	422-0001-00	Anti-Scalp Wheel
12	2	418-0016-00	1/2-13 X 5 HEX C/S GR 2 ZINC YELLOW
13	1	418-0015-00	1/2-13 X 8-1/2 HEX C/S GR 2 ZINC YELLOW
14	2	435-0017-00	RZ Mower 48" Front Height Arm Connecting Link
15	1	429-0001-00	Mower Nylon Deck Guard
16	8	732-2008-00	Black A90 Suspension Bushing
17	4	418-0021-00	1/2-13 X 3-3/4 HEX C/S GR 5 ZINC
18	4	732-2001-00	Large MTV A-Arm Bushing Sleeve
19	2	490-0047-03	2019 all RZ Deck Stabilizer assembly
20	5	418-0108-00	5/16 x1 Hex C/S (GR8) ZC/Yel
21	1	414-0018-00	48" & 54" Deck Left Pulley Cover
22	1	414-0019-00	48" & 54" Deck Right Pulley Cover
23	4	445-0005-00	5/16-18 5-LOBE (STAR) FEMALE SOFT TOUCH KNOB (1.90 DIA) BLK
24	2	435-0013-03	RZ Mower Deck Actuator Connecting Link
25	1	439-0397-03	2020 RZ 48 Deck wiper Brkt
26	2	413-0022-00	5/16-18 HEX FLANGE NUT W/SERR ZINC YELLOW
27	2	418-0008-00	5/16-18 X 3/4 CARRIAGE BOLT ZINC
28	3	419-0001-00	1/2" X 1-5/8 BELLEVILLE CUP WASHER ZINC YELLOW
29	3	418-0262-00	5/16-18 X 3/4 IND HWH UNSLOT (F) TCS ZC/Y

48" Deck Assembly 2



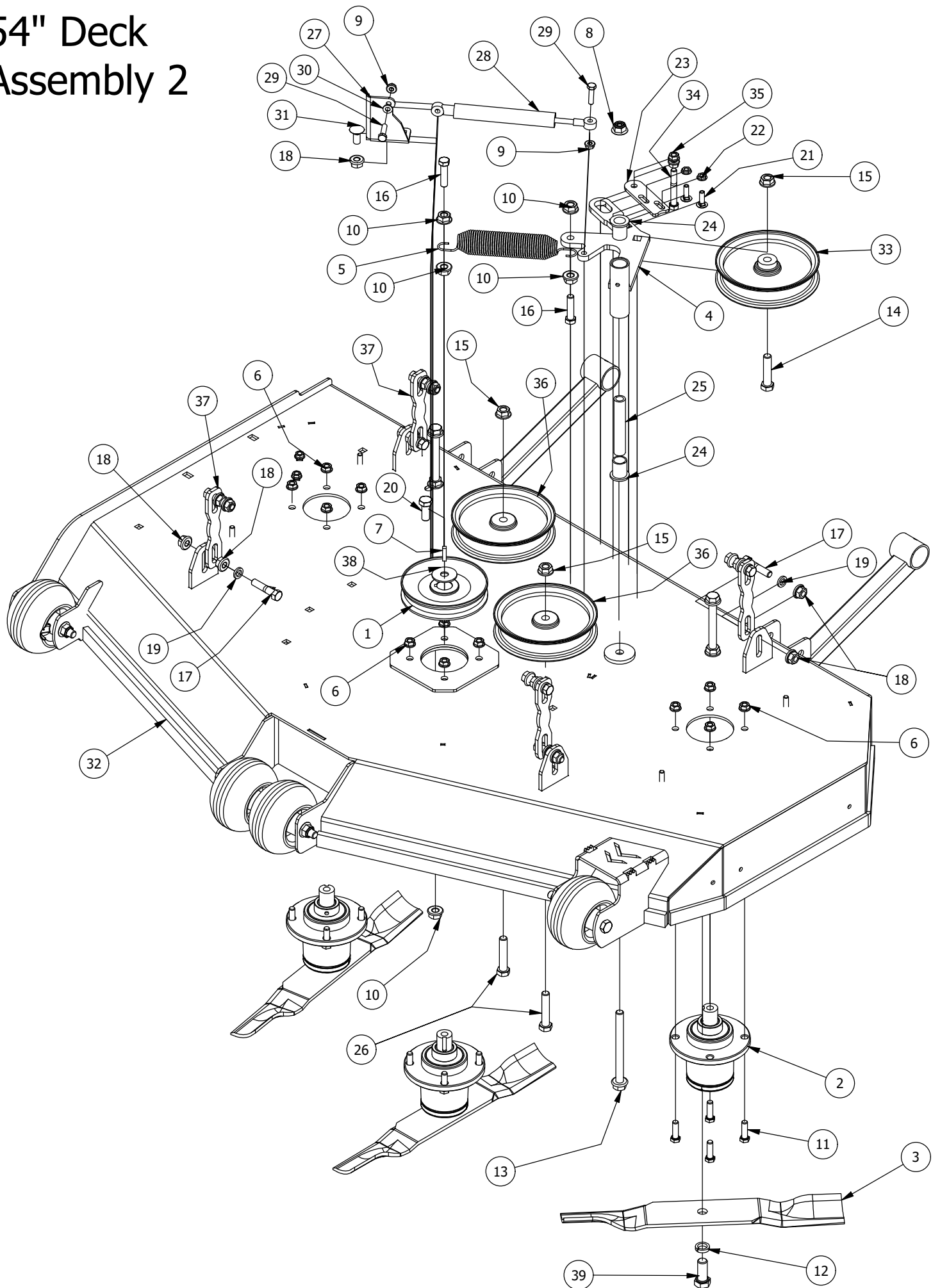
48" Deck Assembly 2			
ITEM	QTY	PART NUMBER	DESCRIPTION
1	3	437-0006-00	RZ Mower Deck Spindle Assy
2	12	418-0005-00	3/8-16 x 1-1/4 Hex Bolt GR5
3	12	413-0004-00	3/8-16 HEX FLANGE NUT W/SERR ZINC
4	3	413-0010-00	1/2-13 HEX FLANGE NUT W/SERR ZINC
5	1	490-0019-03	Mower Deck Idler Pulley Arm Assembly
6	1	434-0007-00	2019 Mower Deck Spring
7	8	413-0002-00	1/2-13 NYLON INSERT FLANGE NUT ZINC YELLOW
8	1	418-0009-00	1/2-13 X 5-1/2 HEX FLANGE BOLT GR 8 ZY
9	1	418-0012-00	1/2-13 X 2-1/4 HEX C/S GR 5 ZINC
10	2	418-0011-00	7/16-14X 1-3/4 HEX C/S GR5 ZINC Yellow
11	8	413-0005-00	1/2-13 HEX FLANGE NUT W/SERR ZINC YELLOW
12	2	418-0010-00	5/16-18 X 1 CARRIAGE BOLT ZC/YEL
13	2	413-0006-00	5/16-18 HEX FLANGE NUT W/SERR ZINC
14	1	439-0257-03	Deck Idler Pulley Belt Retainer Brkt
15	2	410-0007-00	3/4" ID X 15/16" OD X 1-1/8" LENGTH FLANGE BUSHING
16	1	425-0006-00	Mower Inner Idler Spacer
17	8	418-0046-00	7/16-14 X 2 HEX C/S GR 5 ZINC YELLOW
18	17	413-0011-00	7/16-14 HEX FLANGE NUT W/SERR ZINC YELLOW
19	8	419-0010-00	.443 ID X .750 OD X .125 THK NYLON BLACK
20	2	435-0017-03	RZ Mower 48" Front Height Arm Connecting Link
21	2	413-0027-00	5/16-18 NYLON INSERT FLANGE LOCKNUT ZC YELLOW
22	3	419-0004-00	5/8 SPLIT LOCKWASHER ZINC
23	3	438-0004-00	48" Mower Deck Blade
24	1	439-0344-03	48" Belt Deck Idler Damper Mounting Bracket
25	1	434-0009-00	Idler Gas Spring
26	1	418-0109-00	5/16- 18 x 1 1/4 Hex C/S (GR.8) ZC/Yel
27	5	418-0108-00	5/16 x1 Hex C/S (GR8) ZC/Yel
28	1	413-0016-00	.312 ID X .625 OD X .062 THK THRUST BEARING OIL-IMPREG BRNZ
29	1	418-0017-00	7/16-14 X 1 CARRIAGE BOLT ZINC
30	1	433-0014-00	6-3/4" Idler Pulley, 7/16" Spacer Assembly
31	1	618-2078-00	3/8-16 x 2-3/4 Hex C/S GR2 Zinc
32	2	413-0020-00	3/8-16 HEX FLANGE NUT W/SERR ZINC YELLOW
33	1	490-0065-03	2020 48" RZ Deck Assembly
34	2	435-0013-03	RZ Mower Deck Actuator Connecting Link
35	2	433-0015-00	6-3/4" Idler Pulley, 15/16" Spacer Assembly
36	3	418-0078-00	5/8-11 X 1-1/2 HEX C/S GR 8 ZC YELLOW
37	2	418-0246-00	1/2-13 x 2-3/4 Hex Flange Bolt (GR.8) ZC/YEL

54" Deck Assembly 1



54" Deck Assembly 1			
ITEM	QTY	PART NUMBER	DESCRIPTION
1	4	422-0001-00	Anti-Scalp Wheel
2	3	433-0004-00	Deck Pulley 54"
3	1	461-0001-00	54" Mower Deck Belt, HB x 153.5" Effective Length
4	1	429-0001-00	Mower Nylon Deck Guard
5	8	732-2008-00	Black A90 Suspension Bushing
6	4	732-2001-00	Large MTV A-Arm Bushing Sleeve
7	4	418-0021-00	1/2-13 X 3-3/4 HEX C/S GR 5 ZINC
8	3	442-0001-00	1/4 X 1 SQUARE KEY STOCK
9	2	418-0016-00	1/2-13 X 5 HEX C/S GR 2 ZINC YELLOW
10	1	418-0015-00	1/2-13 X 8-1/2 HEX C/S GR 2 ZINC YELLOW
11	8	413-0002-00	1/2-13 NYLON INSERT FLANGE NUT ZINC YELLOW
12	8	413-0005-00	1/2-13 HEX FLANGE NUT W/SERR ZINC YELLOW
13	3	418-0009-00	1/2-13 X 5-1/2 HEX FLANGE BOLT GR 8 ZY
14	3	418-0006-00	1/2-20 X 1-1/4 HEX C/S GR 5 ZINC
15	1	490-0064-03	2020 54" RZ Deck Assembly
16	1	414-0018-00	48" & 54" Deck Left Pulley Cover
17	1	414-0019-00	48" & 54" Deck Right Pulley Cover
18	4	445-0005-00	5/16-18 5-LOBE (STAR) FEMALE SOFT TOUCH KNOB (1.90 DIA) BLK
19	2	490-0047-03	2019 all RZ Deck Stabilizer assembly
20	1	439-0399-03	2020 RT&SRT/RZ 54 Deck wiper Brkt
21	4	435-0013-03	RZ Mower Deck Actuator Connecting Link
22	2	418-0008-00	5/16-18 X 3/4 CARRIAGE BOLT ZINC
23	2	413-0022-00	5/16-18 HEX FLANGE NUT W/SERR ZINC YELLOW
24	4	418-0108-00	5/16 x1 Hex C/S (GR8) ZC/Yel
25	3	419-0001-00	1/2" X 1-5/8 BELLEVILLE CUP WASHER ZINC YELLOW
26	3	418-0262-00	5/16-18 X 3/4 IND HWH UNSLOT (F) TCS ZC/Y

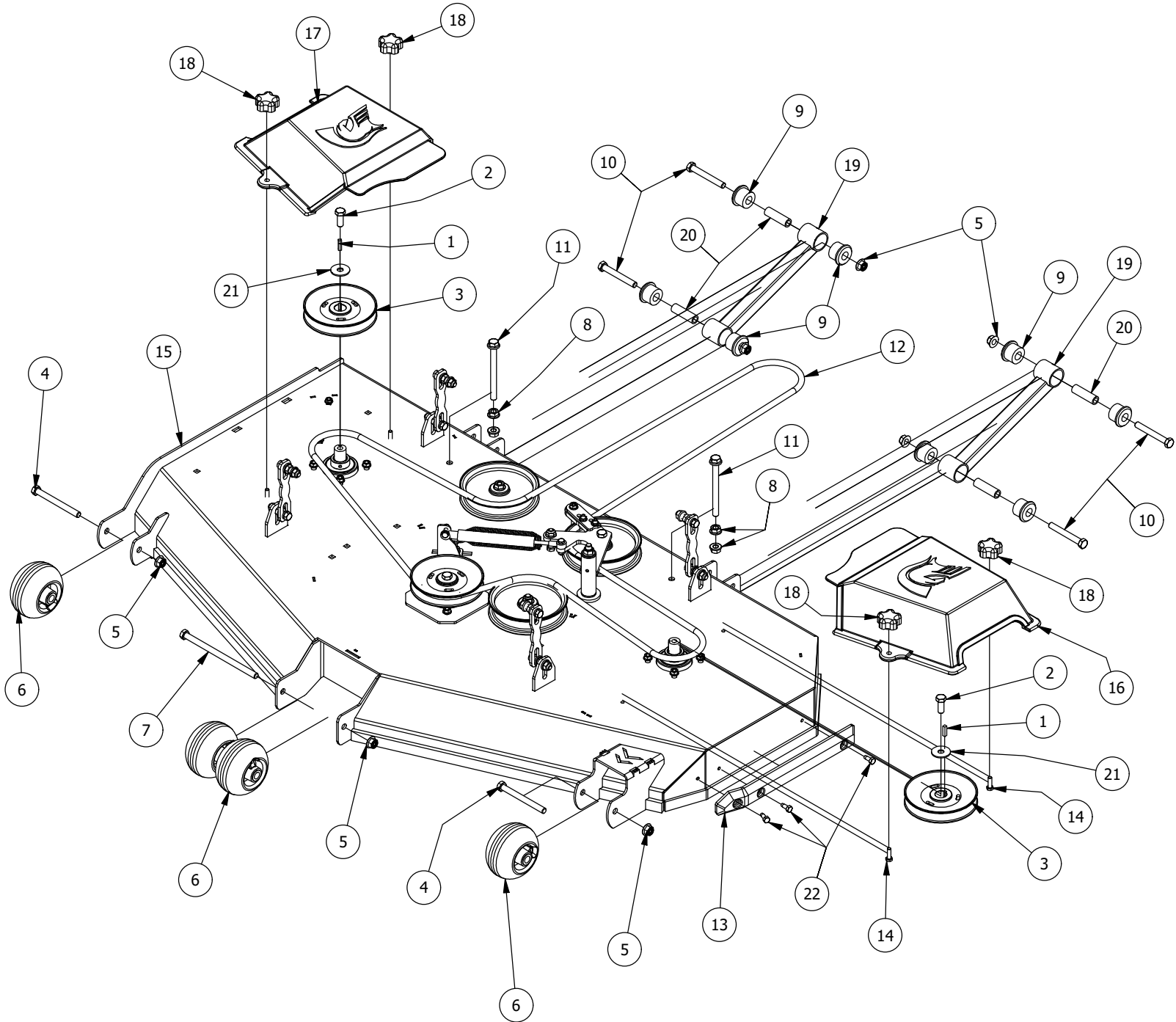
54" Deck Assembly 2



54" Deck Assembly 2

ITEM	QTY	PART NUMBER	DESCRIPTION
1	3	433-0004-00	Deck Pulley 54"
2	3	437-0006-00	RZ Mower Deck Spindle Assy
3	3	438-0001-00	54" Mower Deck Blade
4	1	490-0019-03	Mower Deck Idler Pulley Arm Assembly
5	1	434-0007-00	2019 Mower Deck Spring
6	12	413-0004-00	3/8-16 HEX FLANGE NUT W/SERR ZINC
7	3	442-0001-00	1/4 X 1 SQUARE KEY STOCK
8	8	413-0002-00	1/2-13 NYLON INSERT FLANGE NUT ZINC YELLOW
9	2	413-0027-00	5/16-18 NYLON INSERT FLANGE LOCKNUT ZC YELLOW
10	8	413-0005-00	1/2-13 HEX FLANGE NUT W/SERR ZINC YELLOW
11	12	418-0005-00	3/8-16 x 1-1/4 Hex Bolt GR5
12	3	419-0004-00	5/8 SPLIT LOCKWASHER ZINC
13	3	418-0009-00	1/2-13 X 5-1/2 HEX FLANGE BOLT GR 8 ZY
14	1	418-0012-00	1/2-13 X 2-1/4 HEX C/S GR 5 ZINC
15	3	413-0010-00	1/2-13 HEX FLANGE NUT W/SERR ZINC
16	2	418-0011-00	7/16-14X 1-3/4 HEX C/S GR5 ZINC Yellow
17	8	418-0046-00	7/16-14 X 2 HEX C/S GR 5 ZINC YELLOW
18	17	413-0011-00	7/16-14 HEX FLANGE NUT W/SERR ZINC YELLOW
19	8	419-0010-00	.443 ID X .750 OD X .125 THK NYLON BLACK
20	3	418-0006-00	1/2-20 X 1-1/4 HEX C/S GR 5 ZINC
21	2	418-0010-00	5/16-18 X 1 CARRIAGE BOLT ZC/YEL
22	2	413-0006-00	5/16-18 HEX FLANGE NUT W/SERR ZINC
23	1	439-0257-03	Deck Idler Pulley Belt Retainer Brkt
24	2	410-0007-00	3/4" ID X 15/16" OD X 1-1/8" LENGTH FLANGE BUSHING
25	1	425-0006-00	Mower Inner Idler Spacer
26	2	418-0014-00	1/2-13 X 2-1/2 HEX FLANGE BOLT GR 8 ZC YELLOW
27	1	439-0335-03	Deck Belt Idler Damper Mounting Bracket
28	1	434-0009-00	Idler Gas Spring
29	2	418-0109-00	5/16- 18 x 1 1/4 Hex C/S (GR.8) ZC/Yel
30	1	413-0016-00	.312 ID X .625 OD X .062 THK THRUST BEARING OIL-IMPREG BRNZ
31	1	418-0017-00	7/16-14 X 1 CARRIAGE BOLT ZINC
32	1	490-0064-03	2020 54" RZ Deck Assembly
33	1	433-0014-00	6-3/4" Idler Pulley, 7/16" Spacer Assembly
34	1	618-2078-00	3/8-16 x 2-3/4 Hex C/S GR2 Zinc
35	2	413-0020-00	3/8-16 HEX FLANGE NUT W/SERR ZINC YELLOW
36	2	433-0015-00	6-3/4" Idler Pulley, 15/16" Spacer Assembly
37	4	435-0013-03	RZ Mower Deck Actuator Connecting Link
38	3	419-0001-00	1/2" X 1-5/8 BELLEVILLE CUP WASHER ZINC YELLOW
39	3	418-0078-00	5/8-11 X 1-1/2 HEX C/S GR 8 ZC YELLOW

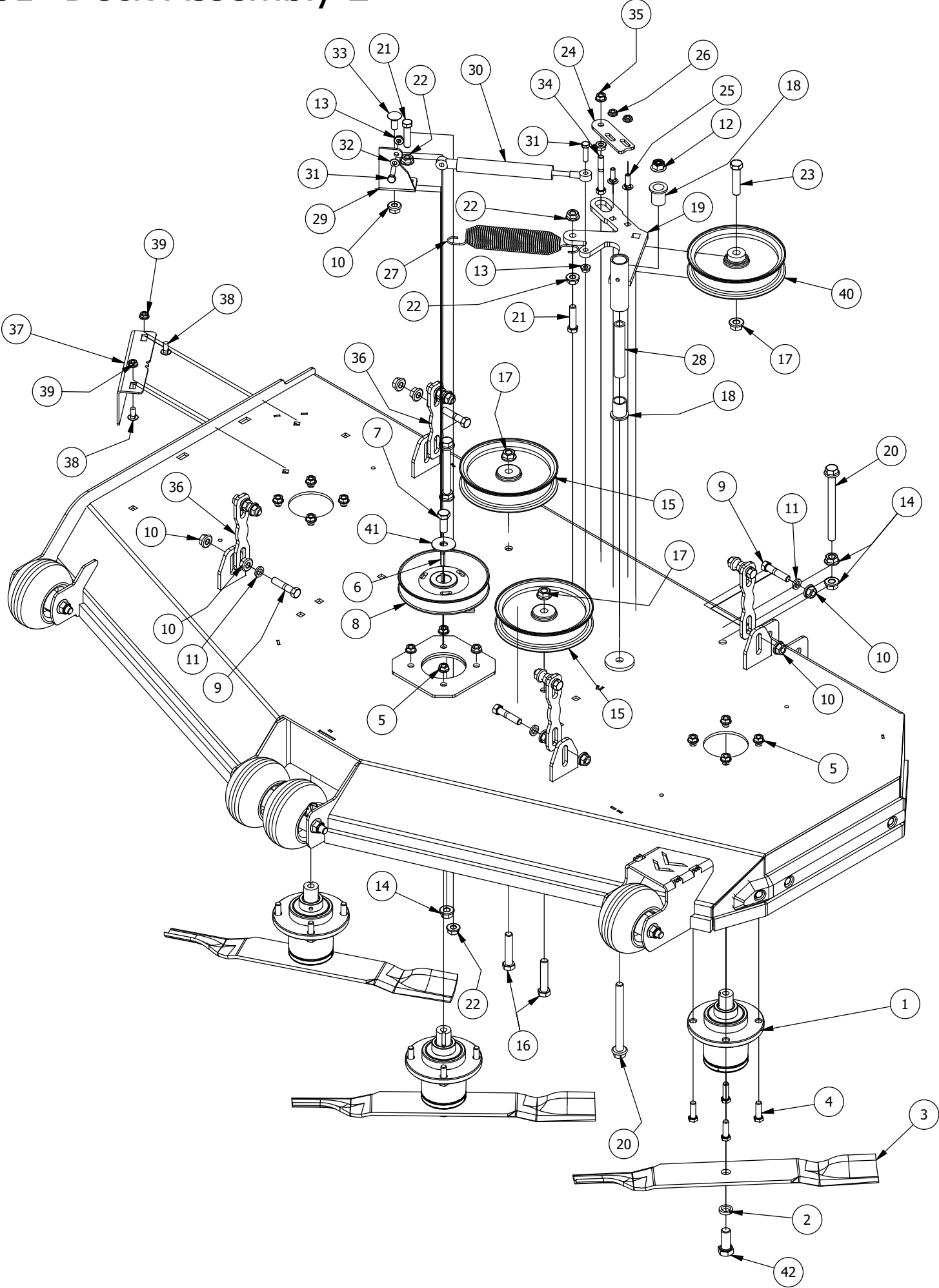
61" Deck Assembly 1



61 Deck Assembly 1

ITEM	QTY	PART NUMBER	DESCRIPTION
1	3	442-0001-00	1/4 X 1 SQUARE KEY STOCK
2	3	418-0006-00	1/2-20 X 1-1/4 HEX C/S GR 5 ZINC
3	3	433-0003-00	Deck Pulley 61"
4	2	418-0016-00	1/2-13 X 5 HEX C/S GR 2 ZINC YELLOW
5	8	413-0002-00	1/2-13 NYLON INSERT FLANGE NUT ZINC YELLOW
6	4	422-0001-00	Anti-Scalp Wheel
7	1	418-0015-00	1/2-13 X 8-1/2 HEX C/S GR 2 ZINC YELLOW
8	4	413-0005-00	1/2-13 HEX FLANGE NUT W/SERR ZINC YELLOW
9	8	732-2008-00	Black A90 Suspension Bushing
10	4	418-0021-00	1/2-13 X 3-3/4 HEX C/S GR 5 ZINC
11	3	418-0009-00	1/2-13 X 5-1/2 HEX FLANGE BOLT GR 8 ZY
12	1	461-0002-00	61" Mower Deck Belt, HB x 167.9" Effective Length
13	1	429-0001-00	Mower Nylon Deck Guard
14	4	418-0108-00	5/16 x1 Hex C/S (GR8) ZC/Yel
15	1	490-0062-03	2020 61" RZ Deck Assembly
16	1	414-0021-00	Left Pulley Cover 61" RZ/RT/SRT, 72" RT/SRT
17	1	414-0020-00	Right Pulley Cover 61" RZ/RT/SRT, 72" RT/SRT
18	4	445-0005-00	5/16-18 5-LOBE (STAR) FEMALE SOFT TOUCH KNOB (1.90 DIA) BLK
19	2	490-0047-03	2019 all RZ Deck Stabilizer assembly
20	4	732-2001-00	Large MTV A-Arm Bushing Sleeve
21	3	419-0001-00	1/2" X 1-5/8 BELLEVILLE CUP WASHER ZINC YELLOW
22	3	418-0262-00	5/16-18 X 3/4 IND HWH UNSLOT (F) TCS ZC/Y

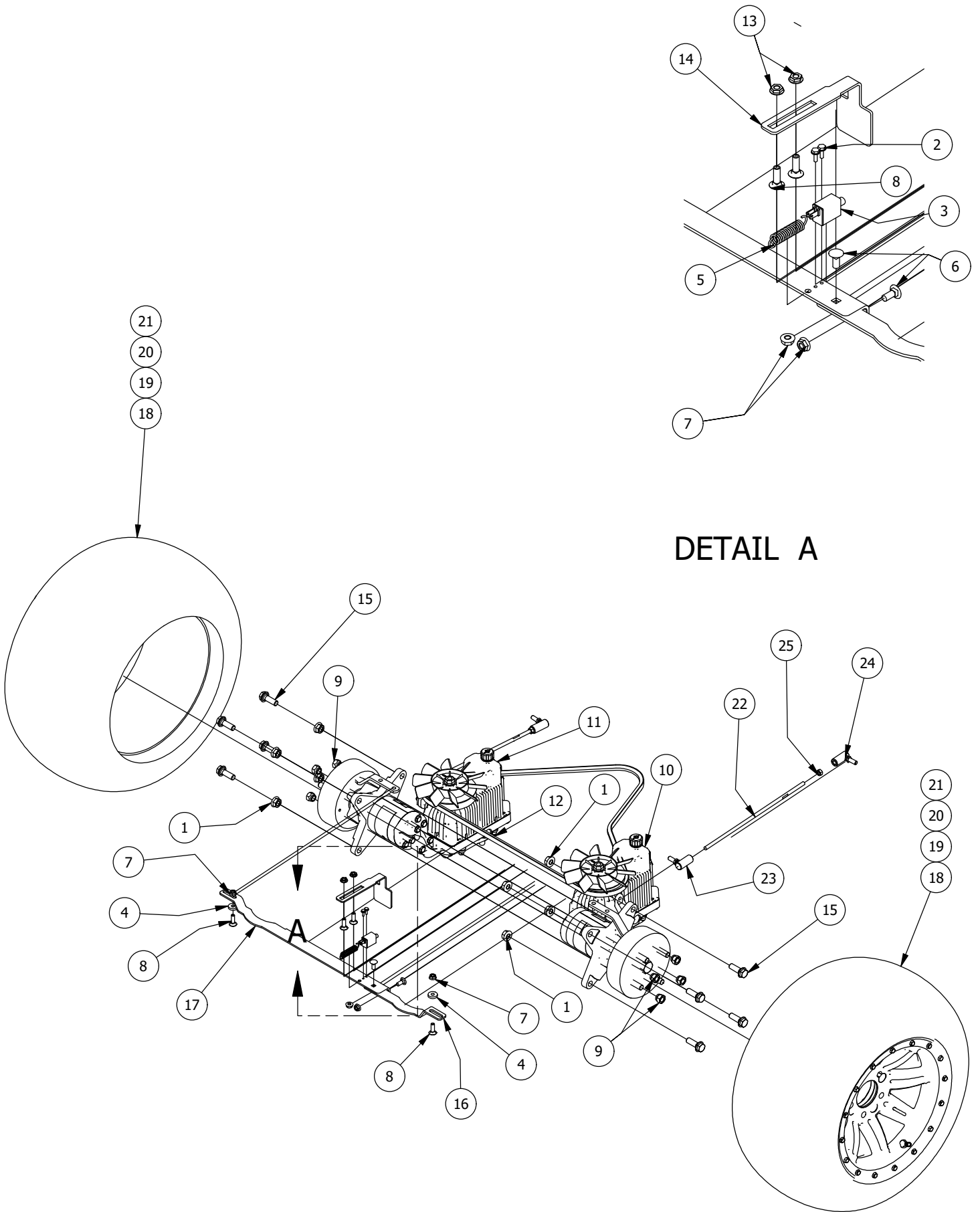
61" Deck Assembly 2



61 Deck Assembly 2

ITEM	QTY	PART NUMBER	DESCRIPTION
1	3	437-0006-00	RZ Mower Deck Spindle Assy
2	3	419-0004-00	5/8 SPLIT LOCKWASHER ZINC
3	3	438-0002-00	61" Mower Deck Blade
4	12	418-0005-00	3/8-16 x 1-1/4 Hex Bolt GR5
5	12	413-0004-00	3/8-16 HEX FLANGE NUT W/SERR ZINC
6	3	442-0001-00	1/4 X 1 SQUARE KEY STOCK
7	3	418-0006-00	1/2-20 X 1-1/4 HEX C/S GR 5 ZINC
8	3	433-0003-00	Deck Pulley 61"
9	8	418-0046-00	7/16-14 X 2 HEX C/S GR 5 ZINC YELLOW
10	17	413-0011-00	7/16-14 HEX FLANGE NUT W/SERR ZINC YELLOW
11	8	419-0010-00	.443 ID X .750 OD X .125 THK NYLON BLACK
12	8	413-0002-00	1/2-13 NYLON INSERT FLANGE NUT ZINC YELLOW
13	2	413-0027-00	5/16-18 NYLON INSERT FLANGE LOCKNUT ZC YELLOW
14	4	413-0005-00	1/2-13 HEX FLANGE NUT W/SERR ZINC YELLOW
15	2	433-0015-00	6-3/4" Idler Pulley, 15/16" Spacer Assembly
16	2	418-0014-00	1/2-13 X 2-1/2 HEX FLANGE BOLT GR 8 ZC YELLOW
17	3	413-0010-00	1/2-13 HEX FLANGE NUT W/SERR ZINC
18	2	410-0007-00	3/4" ID X 15/16" OD X 1-1/8" LENGTH FLANGE BUSHING
19	1	490-0019-03	Mower Deck Idler Pulley Arm Assembly
20	3	418-0009-00	1/2-13 X 5-1/2 HEX FLANGE BOLT GR 8 ZY
21	2	418-0011-00	7/16-14X 1-3/4 HEX C/S GR5 ZINC Yellow
22	4	413-0001-00	7/16-14 HEX FLANGE NUT W/SERR ZINC
23	1	418-0012-00	1/2-13 X 2-1/4 HEX C/S GR 5 ZINC
24	1	439-0257-03	Deck Idler Pulley Belt Retainer Brkt
25	2	418-0010-00	5/16-18 X 1 CARRIAGE BOLT ZC/YEL
26	2	413-0006-00	5/16-18 HEX FLANGE NUT W/SERR ZINC
27	1	434-0007-00	2019 Mower Deck Spring
28	1	425-0006-00	Mower Inner Idler Spacer
29	1	439-0335-03	Deck Belt Idler Damper Mounting Bracket
30	1	434-0009-00	Idler Gas Spring
31	2	418-0109-00	5/16- 18 x 1 1/4 Hex C/S (GR.8) ZC/Yel
32	1	413-0016-00	.312 ID X .625 OD X .062 THK THRUST BEARING OIL-IMPREG BRNZ
33	1	418-0017-00	7/16-14 X 1 CARRIAGE BOLT ZINC
34	1	618-2078-00	3/8-16 x 2-3/4 Hex C/S GR2 Zinc
35	2	413-0020-00	3/8-16 HEX FLANGE NUT W/SERR ZINC YELLOW
36	4	435-0013-03	RZ Mower Deck Actuator Connecting Link
37	1	439-0398-03	2020 RT&SRT/RZ 61 Deck wiper Brkt
38	2	418-0008-00	5/16-18 X 3/4 CARRIAGE BOLT ZINC
39	2	413-0022-00	5/16-18 HEX FLANGE NUT W/SERR ZINC YELLOW
40	1	433-0014-00	6-3/4" Idler Pulley, 7/16" Spacer Assembly
41	3	419-0001-00	1/2" X 1-5/8 BELLEVILLE CUP WASHER ZINC YELLOW
42	3	418-0078-00	5/8-11 X 1-1/2 HEX C/S GR 8 ZC YELLOW

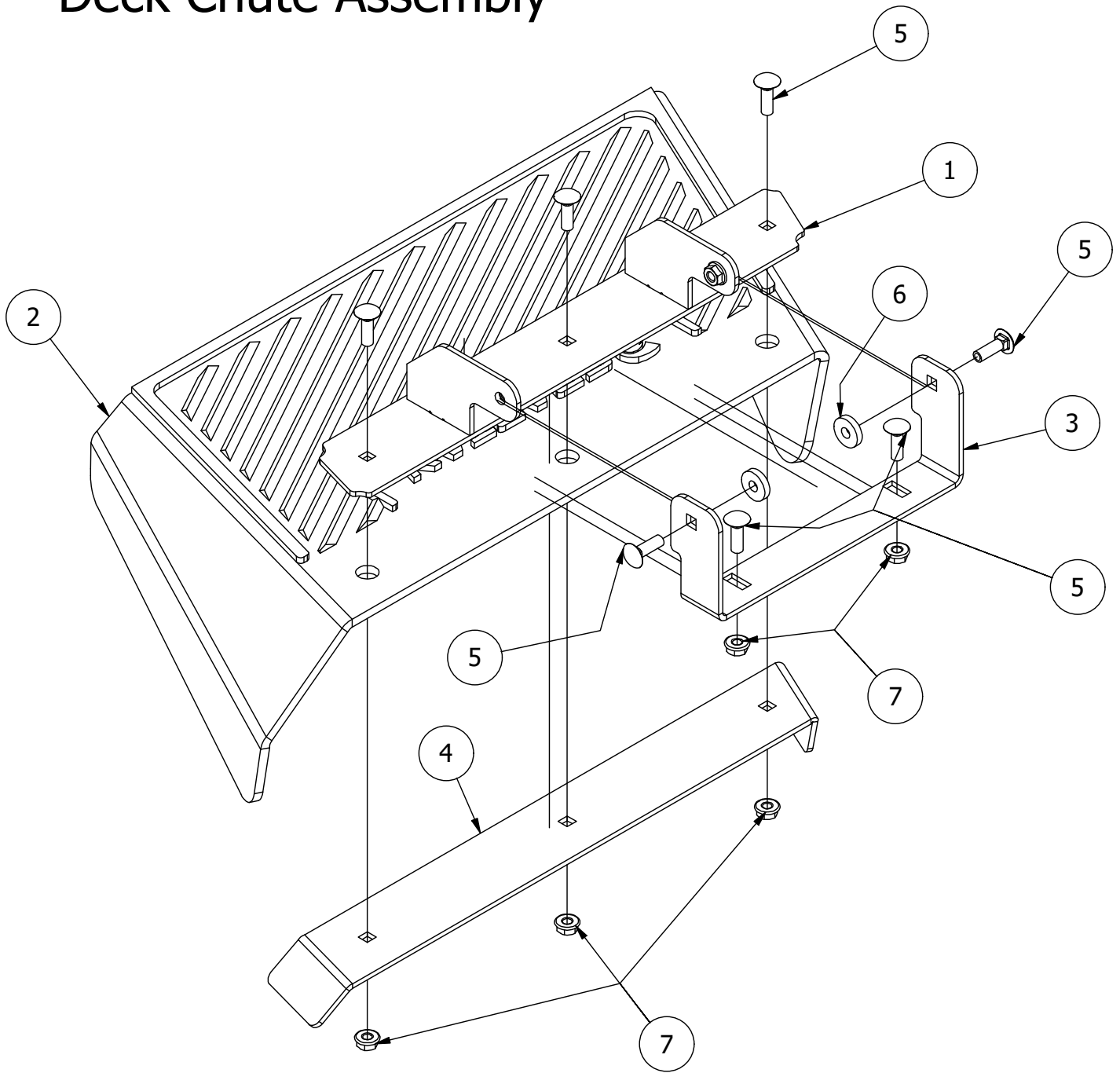
Transmission Assembly



DETAIL A

Transmission Assembly			
ITEM	QTY	PART NUMBER	DESCRIPTION
1	8	413-0010-00	1/2-13 HEX FLANGE NUT W/SERR ZINC
2	2	418-0032-00	8-32 X 1/2 IND. HWH SLOT TYPE F TCS ZINC
3	1	486-0030-00	NO Plunger Limit Switch
4	2	419-0006-00	.312 ID X .875 OD X .1875 THK F/W NYLON BLK
5	1	434-0003-00	Brake Pedal Release Spring
6	2	418-0008-00	5/16-18 X 3/4 CARRIAGE BOLT ZINC
7	4	413-0027-00	5/16-18 NYLON INSERT FLANGE LOCKNUT ZC YELLOW
8	4	418-0010-00	5/16-18 X 1 CARRIAGE BOLT ZC/YEL
9	8	413-0015-00	1/2-20 Lugnut for Aluminum Wheels
10	1	450-0010-00	HTE10 Right Side Parker Hydrostatic Transmission For RZ Hub
11	1	450-0009-00	HTE10 Left Side Parker Hydrostatic Transmission For RZ Hub
12	1	461-0004-00	Mower A Pump Belt, A x 68.25" Effective Length
13	2	413-0006-00	5/16-18 HEX FLANGE NUT W/SERR ZINC
14	1	439-0066-03	Mower Standard Transmission Brake Interlock Bracket
15	8	418-0047-00	1/2-13 X 1-1/2 HEX FLANGE BOLT GR 8 ZINC YELLOW
16	1	439-0606-03	Mower Park Brake Bracket Right
17	1	439-0607-03	Mower Park Brake Bracket Left
18	2	422-0037-00	RZ Rear 22x12-R10 Soft Ride and Wheel Assembly
19	2	422-0047-00	RZ Rear 22x10-R10 Soft Ride and 10x7 Wheel Assembly
20	2	422-0039-00	22X12-10 RZ Radial Tire Only
21	2	422-0056-00	20X10-10 Turf Armor Tire Only
22	2	435-0002-00	Transmission Drive Arm Rod Standard Transmission
23	2	410-0001-00	Control Arm Rod End, Right
24	2	410-0002-00	Control Arm Rod End, Left
25	2	413-0003-00	5/16 Hex Nut Left hand thread

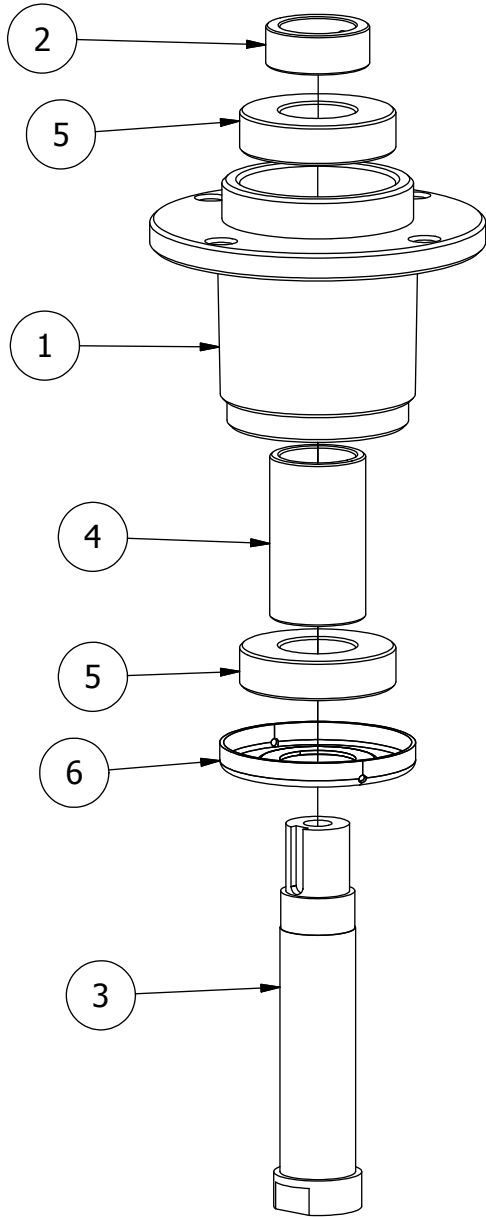
Deck Chute Assembly



PARTS LIST

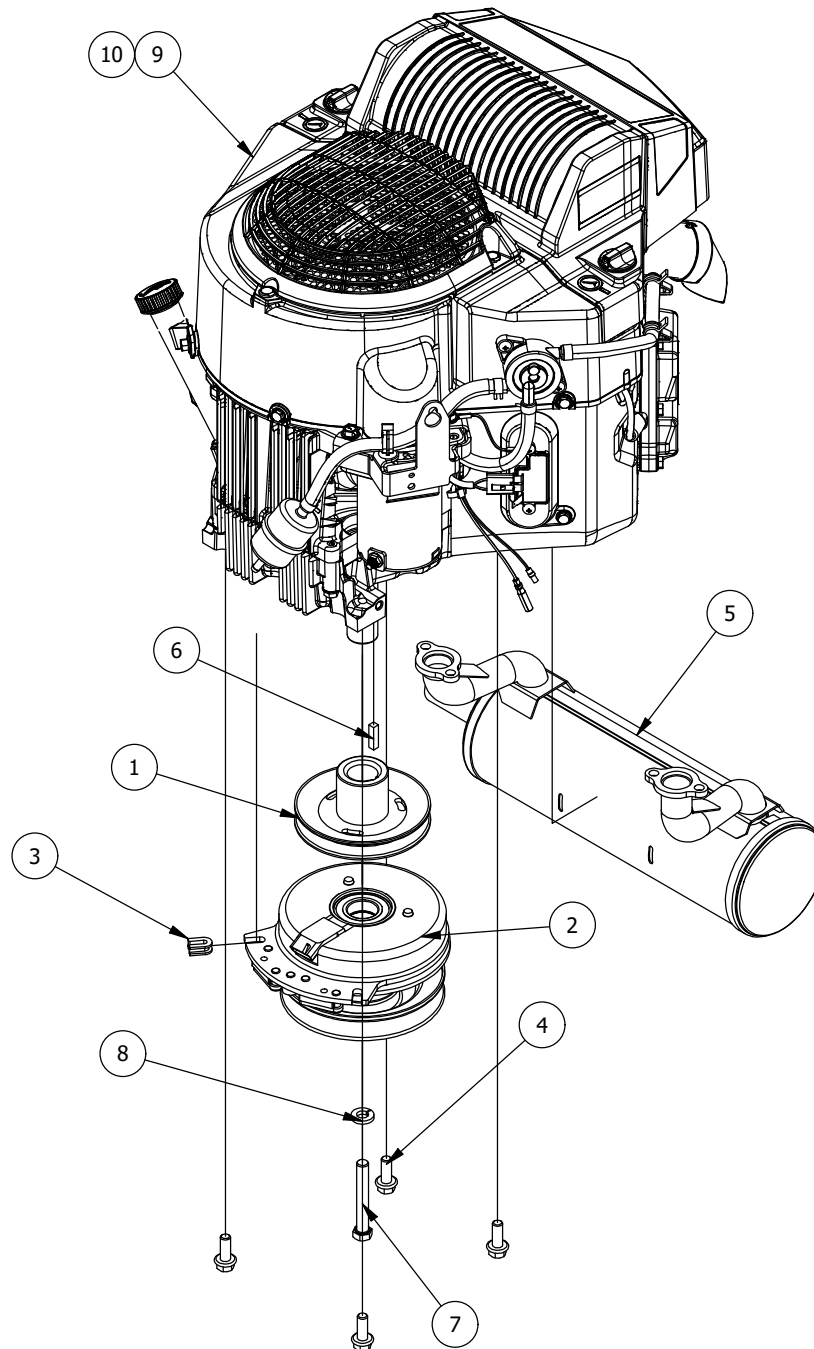
ITEM	QTY	PART NUMBER	DESCRIPTION
1	1	490-0070-03	2020 RZ Mower Deck Chute Hinge Assembly
2	1	481-0010-00	RZ Mower Rubber Discharge Chute
3	1	439-0111-03	Mower Chute Mounting Bracket
4	1	439-0431-03	2020 RZ Mower Deck Chute Hinge Backer Bracket
5	7	418-0060-00	5/16-18 X 1 CARRIAGE BOLT ZINC YELLOW
6	2	419-0006-00	.312 ID X .875 OD X .1875 THK F/W NYLON BLK
7	7	413-0027-00	5/16-18 NYLON INSERT FLANGE LOCKNUT ZC YELLOW

Spindle Assembly			
ITEM	QTY	PART NUMBER	DESCRIPTION
1	1	437-0020-00	RZ Mower Spindle Housing
2	1	437-0021-00	RZ Mower Deck Spindle Set Colar
3	1	437-0023-00	RZ Mower Deck Spindle Shaft
4	1	437-0022-00	RZ Deck Spindle Spacer
5	2	410-0003-00	Spindle Bearing
6	1	437-0014-00	Mower Deck Spindle Dust Cup



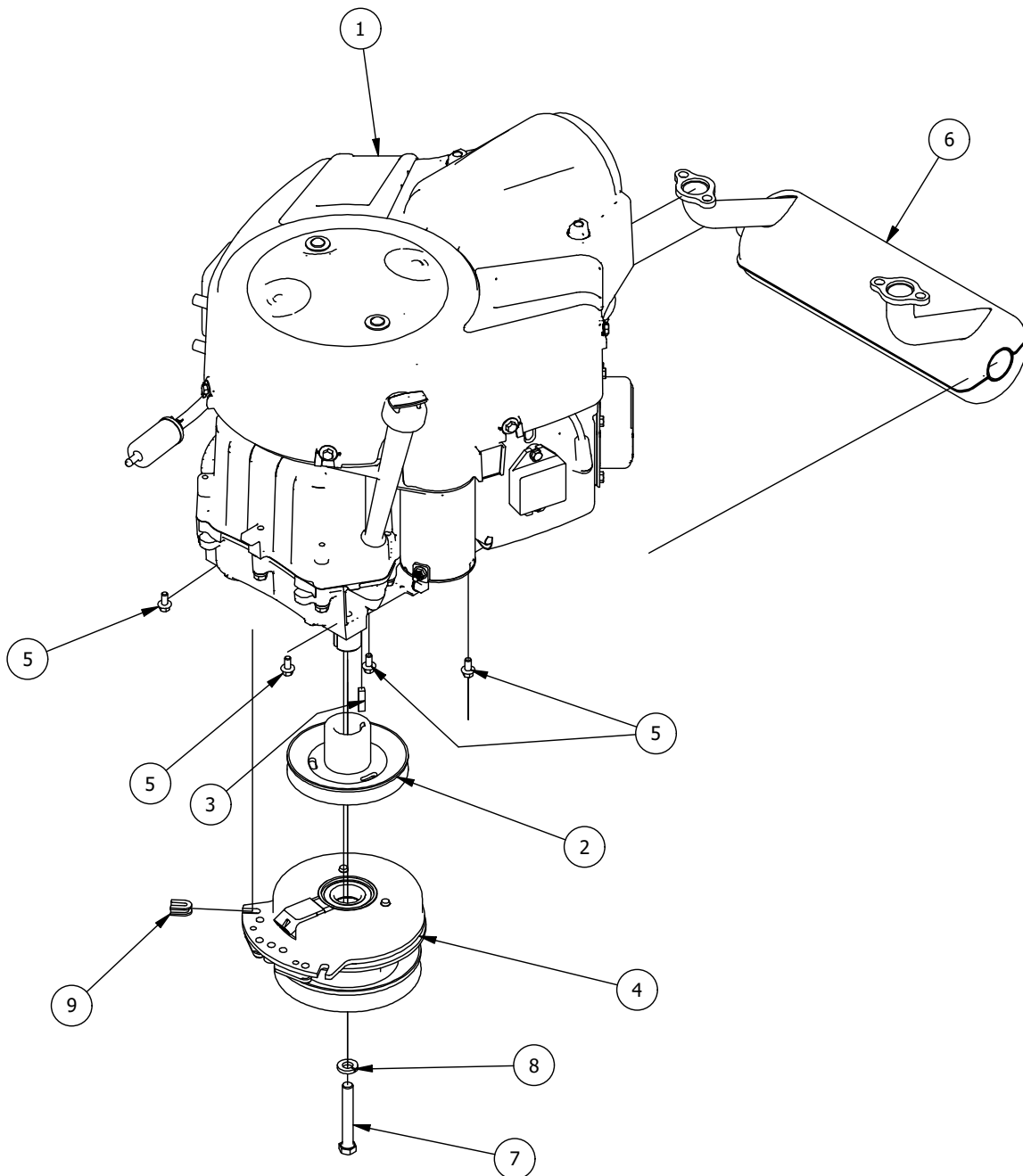
Kawasaki Engines Assembly

Kawasaki Engine Assembly			
ITEM	QTY	PART NUMBER	DESCRIPTION
1	1	433-0001-00	Mower Hydraulic Pump Drive Pulley, A Belt
2	1	470-0002-00	PTO Clutch
3	1	437-0025-00	Mower Rotation Stop Brkt Sleeve
4	4	418-0023-00	3/8-16 X 1-1/8 IND HWH W/SERR TRI LOB ZY
5	1	415-0074-00	2019 Exhaust System for Kawasaki FR, FS and FT
6	1	442-0001-00	1/4 X 1 SQUARE KEY STOCK
7	1	418-0022-00	7/16-20 X 3 HEX C/S GR 8 ZC YELLOW
8	1	419-0005-00	7/16 SPLIT LOCKWASHER GR 8 ZC YELLOW
9	1	415-0003-00	Kawasaki FR730V-AS27-R Engine
10	1	415-0021-00	Kawasaki FR691V Engine



Briggs and Stratton Engine Assembly

B&S 724CC, 25 HP			
ITEM	QTY	PART NUMBER	DESCRIPTION
1	1	415-0006-00	B&S 724CC, 25 HP Commercial Engine
2	1	433-0001-00	Drive Pulley, A Belt
3	1	442-0001-00	1/4 X 1 SQUARE KEY STOCK
4	1	470-0002-00	PTO Clutch
5	4	418-0023-00	3/8-16 X 1-1/8 IND HWH W/SERR TRI LOB ZY
6	1	415-0052-00	B&S 27 HP&25HP Exhaust
7	1	418-0022-00	7/16-20 X 3 HEX C/S GR 8 ZC YELLOW
8	1	419-0005-00	7/16 SPLIT LOCKWASHER GR 8 ZC YELLOW
9	1	437-0025-00	Mower Rotation Stop Brkt Sleeve



491-0001-00
Warning Label Cluster



491-0003-00
Belt Routing Decal Cluster



491-0170-00
RZ-HD Decal



491-0037-00
Spartan Front Decal



491-0129-00
Spartan XTF-48 Decal



491-0130-00
Spartan XTF-54 Decal



491-0040-00
Spartan Back Decal



491-0038-00
Parker Decal



491-0131-00
Spartan XTF-61 Decal



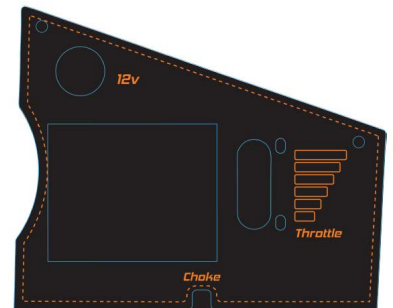
491-0002-00
Spartan Step Decal



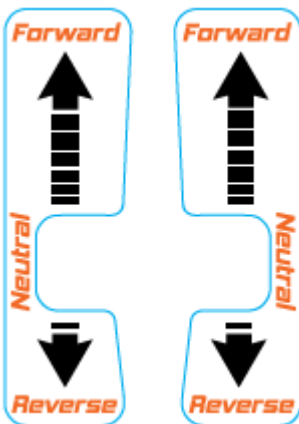
491-0190-00
Mower EPA Compliance



491-0094-00
Spartan Carbureted Console Decal



491-0033-00
Spartan Drive Arm



491-0080-00 Tank Decal
491-0081-00 Console Decal

